

2025

 *Plastica*



# WOODEN POOLS



HAND CRAFTED » DIRECT DELIVERY » UP TO 10 METRES » EXERCISE POOLS » ALL THE EXTRAS



Partners with  
All Swim



**“Getting a wooden pool was the best thing I ever did!”**

# WELCOME

Owning your own pool has remained high on most people's wish lists for years. Now wooden pools have made this luxury affordable. You can have the lifestyle you have always wanted! Whatever the size and shape of your garden, there is a pool for you. Each wooden pool package includes everything you need to start your new lifestyle.



Just picture the great parties you could have with family and friends. Wouldn't it be great to keep the children entertained for hours? Imagine having the freedom to exercise from the comfort of your own home.

You can rest assured that you are getting a top quality pool. Not only are they made of high grade, treated redwood timber, they are made by experts in the UK.







# YOUR VERY OWN POOL IS JUST DAYS AWAY

Start by selecting your wooden pool shape and size. You can fit it above ground, below ground or partially in-ground – whatever suits your needs. You can choose to fit the wooden pool yourself or have a local expert do some or all of it for you. The choice is yours. We would recommend that you are reasonably experienced at self build if you intend to install it yourself.

The complete premium wooden pool package includes a redwood structure (with a 10 year pro-rata warranty), an internal stainless steel ladder, external wooden ladder, liner, complete filtration kit, maintenance and water treatment kit and solar covers, and a How to Assemble link in the Instruction Manual. Pick and mix options are available.

[www.allswimltd.com](http://www.allswimltd.com) to start your adventure now



"We are very pleased with our wooden pool. The build quality is excellent. It's really solid and will last. The pool has been great for our social life and the kids are kept entertained for hours! It heats really well and is an attractive, integral feature in our garden."

Mr Briggs, Berkshire

## HANDMADE WITH PASSION IN GREAT BRITAIN

We all like to buy British if we can don't we? So you will be pleased to know that our wooden pools are made in England. In fact, many elements are hand crafted by a highly experienced team to get the best performance.

Our liners have a protective lacquer coating and all our products are manufactured to ISO 9001 quality standards. The walls of the pool

are precision cut from redwood, which is then pressure-treated. This preserves it against decay, fungal and insect attack. The walls have a 10 year pro-rata warranty.

We have over 52 years experience in manufacturing liners, covers, reel systems and much more from our large state of the art facility in East Sussex.

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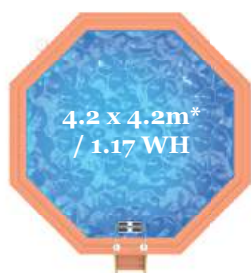


“Our wooden pool is a top end product”

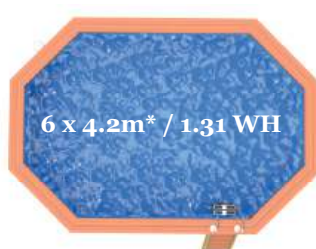
# WHICH POOL?

CHOOSE A SHAPE TO SUIT YOUR SPACE!

Knightsbridge »



Belgravia »



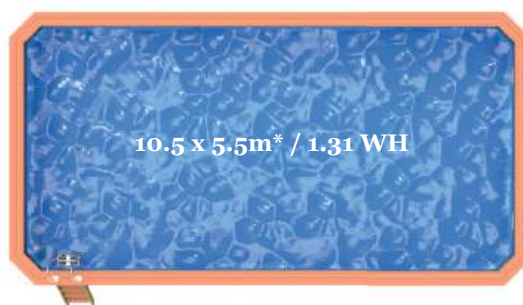
Bayswater »



Westminster »



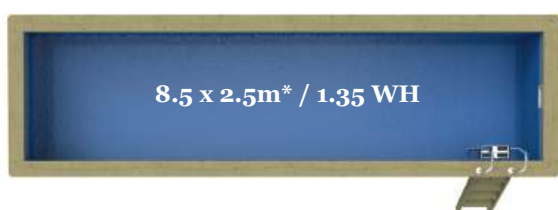
Chelsea »



Nazca »



Nazca Lap Pool »



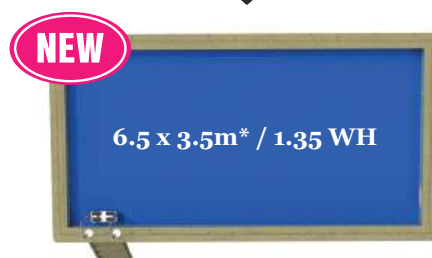
Nazca Family Pool »



Nazca »



Nazca »



TWO  
NEW SIZES FOR  
**2025**

**Note:** Other size options available at [www.woodenpools.net](http://www.woodenpools.net)  
\*External measures shown

“The pool has been great for our social life”

# GALLERY







"Getting a wooden pool was the best thing I ever did! The kids absolutely love it and we have so much fun with parties and family BBQ's. I only need to spend half an hour a week to maintain the pool during the summer - so it's all very easy. I definitely recommend getting one."

**Mr McDermott, Wirral**



The flexibility of the design and fit of your wooden pool means that it can be enjoyed by everyone and create a beautiful feature in your garden.

You can choose from a range of sizes and shapes, fit it in-ground, above ground or partially in-ground. Why not add some decking around it to create the perfect entertaining and relaxing space? You can even add a counter current system to create an exercise pool.





**“We upgraded to a wooden pool and it’s a whole new world”**

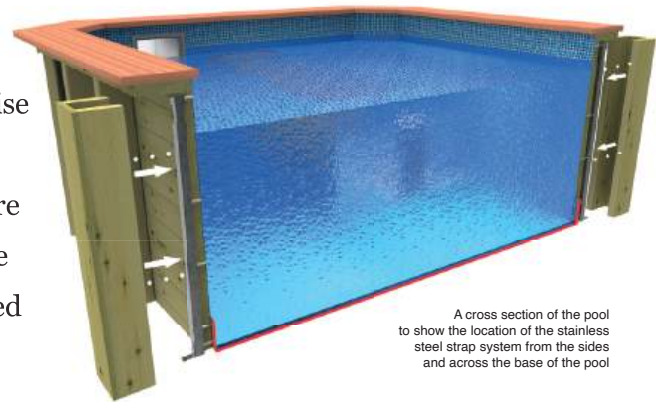
# FITNESS FAN?

**WE’VE GOT THE PERFECT POOL FOR YOU!**

## Exercise Pool with Strap System »

You can choose to have a wooden pool with a counter current system to create the perfect exercise pool. Also, with our latest durable stainless steel strap system, no steel braces are required! You are guaranteed to save time and money with a simple and quick build, as the Exercise Pools can be fitted directly on to any hard level surface.

**INTERNAL: 2.4 x 3.9m / 1.17 WH**



A cross section of the pool to show the location of the stainless steel strap system from the sides and across the base of the pool

There is no doubt that swimming is the best exercise you can do. It burns calories and strengthens muscles without impacting upon joints and is a great stress reliever too. A counter current system allows you to use your wooden pool as an exercise pool, massager and regular fun pool!

Most systems have a jet sitting about 30cm below the surface of the water. You can vary the flow rate\* so it suits all the family. Some may want a massage or some gentle exercise, whilst others prefer long distance endurance work out!

All controls are accessible from within the pool. You can change your mind and easily amend the settings or switch it on or off.

## SwimMaster Counter Current »

- » Suitable for use with the Nadorsel 3hp jet pump
- » Compact - ultra modern, yet minimalistic design
- » Simple to install
- » Plumbing kit available
- » 316 Stainless Steel
- » Not suitable for salt levels above 250ppm (0.25g/l)




## X-Stream Counter Current »

- » Stainless Steel handrail as standard
- » One pneumatic air switch
- » 316 Stainless Steel
- » 2 1/2" BSP/F threaded suction
- » Available in two pump options from 60m³h up to 100m³h
- » Two pump operation & water jets



\*X-Stream Counter Current





"Our wooden pool is a top end product. We have put it indoors and it really entertains our two boys. Plus, with the counter current element, it's great for a workout too. With busy lives, it's ideal having the freedom to exercise whenever we want to."

Mr James, Northants

## 100 LENGTHS WITHOUT LEAVING YOUR GARDEN

Wouldn't it be fantastic to avoid cramped changing rooms, lockers that are too small, queuing for showers, limited opening hours and crowded public pools?

You could do your lengths, aqua aerobics and water therapy in the tranquillity of your own pool at home. Water-based exercise improves mental health. It is also a well known fact

that exercising in water is the best way to avoid strain on your joints, and also leads to improved health for people with diabetes and heart disease.

A fully adjustable counter current system can be added to any wooden pool to create the resistance you require for exercising or simply use it as a massage jet for relieving aches and pains.

[www.allswimltd.com](http://www.allswimltd.com) to start your adventure now

# MAXIMISE YOUR OUTDOOR SPACE

# NAZCA POOLS

A compact solution for the Above, Sub or In-Ground pool

## NAZCA WOODEN POOLS »

Our rectangular wooden pools are built to make the most of your outdoor space and give you a quick build time while also offering an affordable option to enjoy your very own pool. All 3 models are designed to be compact with a neat finish to your pool set up.

The NAZCA 4 x 2m Pool is the ideal size for fitting a counter current to convert to an exercise pool!

## Complete Pool Package

Contains: Structure Kit, iFlo Filtration Kit with glass filter media, plain Liner option and Maintenance Kit.



## NAZCA RANGE »

The new Nazca Wooden Pool sizes are built using our traditional metal brace system. These pools are an ideal all round pool, a good size for family fun and swimming!



6m x 3m /1.35 WH



6m x 4m /1.35 WH



### 6m x 3m Nazca Wooden Pool (Includes metal braces)

- » External size: 6.5m x 3.5m
- » Internal size: 6m x 3m
- » Wall height: 1.35m
- » Water Volume: 21,870 L

### 6m x 4m Nazca Wooden Pool (Includes metal braces)

- » External size: 6.5m x 4.5m»
- Internal size: 6m x 4m
- » Wall height: 1.35m
- » Water Volume: 29,160 L



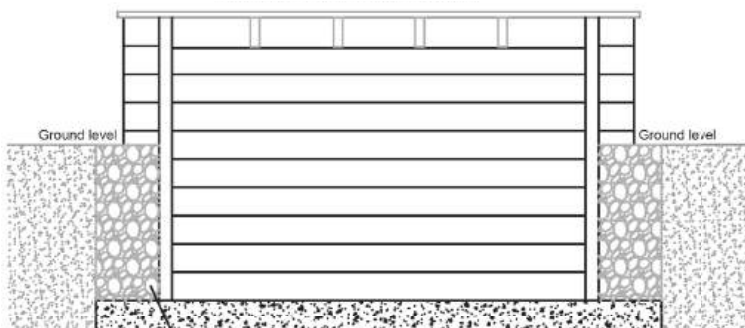
## PLEASE NOTE »

There must always be good drainage around all our wooden pools. The timber is treated for ground contact only and not submersion in water. We advise 300-450mm of pea beach back filled around the structure to allow good drainage. If the pool is at ground level you must make sure sitting water drains away or is pumped away.

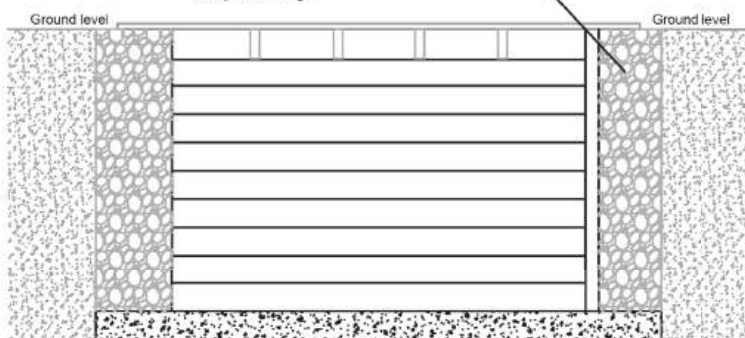
KEY »  Back filled pea beach  Surrounding ground  150mm Concrete pad



We advise a minimum of just over half of the pool is sunk before you are able to remove the braces or strap system.



There MUST be enough back filled pea beach to allow for adequate drainage



## NAZCA RANGE »

### 4m x 2m / 1.35 WH

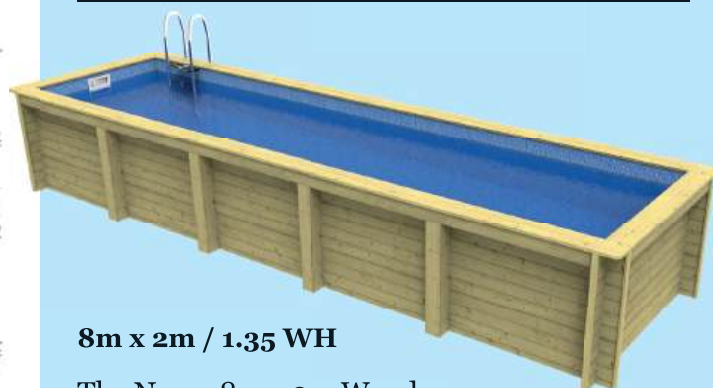
The Nazca 4m x 2m Wooden Pool is built using our traditional metal brace system.

This pool is an ideal model for conversion with the addition of a Counter Current system.



### 8m x 4m / 1.35 WH

The Nazca 8m x 4m Wooden Pool is built using our traditional metal brace system. This pool is an ideal all round pool, a good size for family fun and swimming!



### 8m x 2m / 1.35 WH

The Nazca 8m x 2m Wooden Lap Pool is built using our traditional metal brace system. This pool is designed with exercise in mind! Its half the volume of water compared to the family pool, but perfect for the professional swimmer.

#### 4m x 2m Nazca Wooden Pool

(Includes metal braces)

- » External size: 4.5m x 2.5m
- » Internal size: 4m x 2m
- » Wall height: 1.35m
- » Water Volume: 9,720L

#### 8m x 2m Nazca Wooden Lap Pool

(Includes metal braces)

- » External size: 8.5m x 2.5m
- » Internal size: 8m x 2m
- » Wall height: 1.35m
- » Water Volume: 19,440L

#### 8m x 4m Nazca Wooden Pool

(Includes metal braces)

- » External size: 8.5m x 4.5m
- » Internal size: 8m x 4m
- » Wall height: 1.35m
- » Water Volume: 38,880L

“The kids are kept entertained for hours”

SO AFFORDABLE

# FUN & ECO

## QUALITY TIMBER WITHOUT THE PREMIUM PRICE

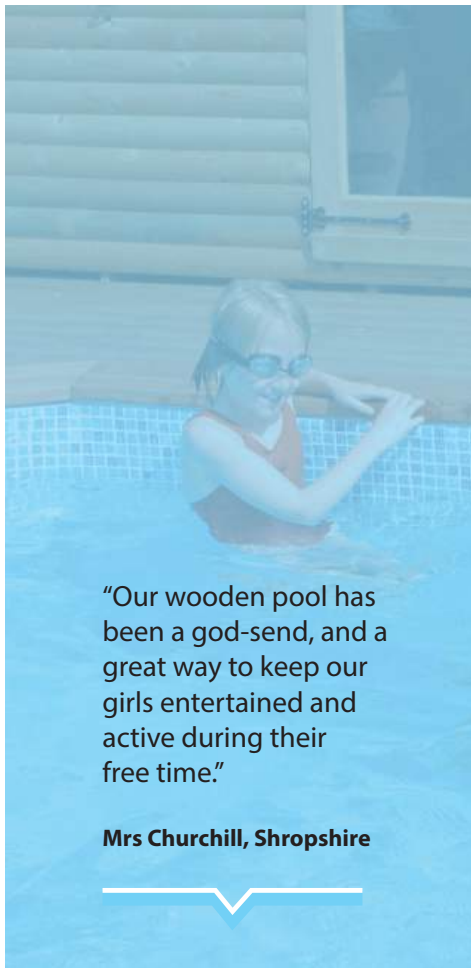
The Fun and the Eco pools are probably two of the most affordable ranges of quality pools on the market. They are made of natural high-grade redwood with a 10 year warranty on the 44mm structure, even if installed in-ground. This means you have the reassurance that your pool has been engineered to last and will blend beautifully into the landscape and give years of pleasure.

These pools utilise the same technology as our high-end wooden swimming pools at a fraction of the price. Extraordinary value for money, no other timber pool can compete on price.

Installation is typically completed in a weekend by a competent DIY enthusiast. Everything you need comes as a complete package, so building a swimming pool has never been easier!







"Our wooden pool has been a god-send, and a great way to keep our girls entertained and active during their free time."

**Mrs Churchill, Shropshire**



### FUN Wooden Pools »

#### Available in two sizes: (External)

- › 10ft x 3ft depth
- › 10ft x 4ft depth
- › 10 year warranty

### ECO Wooden Pools »

#### Available in three sizes: (External)

- › 4.2m x 4.2m Octagon
- › 5.6m x 5.6m Octagon
- › 8.04m x 5.6m Stretched Octagon



“The kids are kept entertained for hours”

# POOL IN 30 PICS

BEGIN >>



REST OF YOUR LIFE! >>



# OPTIONAL EXTRAS

INCREASE YOUR POOL'S LIFE AND YOUR USE OF IT!

## Heat Pumps »



- » Very quiet
- » Less power consumption
- » Easy to use and control with TFT screen or remotely

## AG Mini Heat Pump »



- » Ideal choice for heating above ground pools up to 18 cubic metres
- » Plug & play
- » Energy saving

## Electric Heater »



- » Safe, reliable, efficient
- » Easy to install
- » Robust and durable
- » Digital thermostat

## Filtration Enclosure »



- » Matching wood
- » Protect filters and heater
- » Full pool height
- » Double front doors
- » Top trap for skimmer access

## LED Lights »



- » Easy installation
- » Remote Control
- » 12v - Up to 1200 Lumens
- » 11 static colours, 5 sequences
- » Energy rating 'A'

"We upgraded from an inflatable pool to a wooden pool and it's a whole new world. We sit on the decking around the pool and it's like we are in Spain on holiday. Our family has enormous fun and it looks great in our garden."

**Mr Barker, Suffolk**

## Counter Currents »



SwimMaster



X-Stream

- » For exercise pools
- » New build or retro fit
- » Variable flow rates
- » Suitable for use with the Nadorsel 3hp jet pump
- » Simple to install
- » 316 Stainless Steel

## Reel Systems »



- » Wooden pools or decked surrounds
- » One permanent fixed end to enable reel to be moved
- » Anti spin locking device

## Pool Cleaner »



- » Easy installation
- » Connects with skimmer
- » Quiet operation
- » 10m hose

### Please Note »

Filtration Enclosures are not suitable for Exercise, Chelsea, Nazca and Fun pool ranges.

SwimMaster » not suitable for salt levels above 250ppm (0.25g/l)

**What are you waiting for? Call us...**  
**02920 705059**



## WHAT ABOUT PLASTICA?

Plastica is the UK's leading independent swimming pool manufacturer. Our state of the art 13,000 square metre factory is in St Leonards-on-Sea in East Sussex.

As well as wooden pools, we produce pool liners, solar, heat retention and debris covers, water treatments, stainless steel reel systems, ladders and other accessories.

We also sell a wide variety of wholesale products from well-known suppliers.

Our reputation is built on manufacturing high quality and competitively priced products.

We have been established for over 52 years and have built a great knowledge and understanding of the wet leisure industry, backed up by our loyal and helpful staff.



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