

A Vital Part of Your Well-being



Welcome to the First Day of a Transformed Life

There are times when you alter your routine in a way that can transform your life. As you look to improve yourself and enhance your well-being, you search for ways to clear your mind, make your body healthier and more agile. You look for contentment both within yourself and your surroundings. It is a search for experiences that allows you to say "Yes, that changed my life."

We design and build hot tubs for just that sort of life-altering experience. To those who think of a hot tub merely as a luxury, that could come as a surprise. Yet our purpose is to improve your life, to help you feel better physically, mentally

and even spiritually. A Caldera® Spas hot tub is a personal wellness retreat that can help you feel more relaxed, flexible and focused. It can relieve the pressure on joints, reduce pain and help you unwind. It can also provide a customised massage to help muscles recover.

We invite you to include Caldera Spas in your journey and learn more about how warm water therapy and massage can truly change your life in just 20 minutes a day. It is a small investment of time that can yield dramatic results in your personal wellness journey.



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Transforming Mind, Body, Spirit

There are substantial benefits associated with warm water immersion, and we frequently hear about many of them from other hot tub users. The 20-minute experience can change your outlook each day, giving you time to reflect, deeply relax, calm your thoughts and recharge. It provides a reset button you can push each day, one that allows you to transform body, mind and spirit.

As hot tub enthusiasts, we believe those effects are every bit as important in the wellness equation as the incredible physical benefits that a hot tub provides.

Why 20 Minutes Matters to You

The transformative effects of warm water have been used for centuries. With our focus on enhancing the self-care benefits of a spa through careful design and engineering, a Caldera® Spas hot tub can accomplish more than ever before.

Promotes muscle recovery and healing

A spa's warm water massage promotes healing by increasing circulation, carrying nutrients to help cells and tissue regenerate. According to the textbook *Comprehensive Aquatic Therapy* by industry experts Dr. Bruce Becker and Dr. Andrew Cole, immersion in warm water is a "unique healing environment" that can lead to temporary relief from muscle aches and pains.

Decreases stress

The negative effects of stress are well documented. Time in a hot tub allows you to clear your mind, relax deeply and start each day with a fresh, positive outlook.

Relieves joint pain

Time in a hot tub creates a helpful environment for relieving joint pain and stiffness. While the water's buoyancy reduces stress on joints and muscles, warm water massage increases circulation, relaxes muscles, ligaments and tendons, and stimulates the release of endorphins, the body's natural pain reliever.

Improves circulation

In a spa, body temperature increases and blood vessels dilate, improving circulation to carry in nutrients and oxygen. Pores open and release moisture as a cell-cleansing mechanism.

Builds relationships

Time in a hot tub can foster heartfelt communication between you and friends or family members without distractions.



A quick 20–30 minute nap during the day can help improve learning, memory and creative thinking. Harvard researchers say that a nap can help make you a more effective problem solver and can help you separate important information from less relevant information.

But more than 20–30 minutes can make you feel groggy.

Do not use napping as an alternative to less nighttime sleep.

A good night's sleep in conjunction with the occasional nap yields the best results.

Source: November 2009 Harvard Health Letter



Sleep Better

Sleep Deeper

Lack of sleep can have a profound effect on your health, yet many people suffer sleep disorders. A hot tub can help relax you and prepare your body for sleep. But that's not all.

Sleep is normally preceded by a drop in body temperature. As you soak in your hot tub, your body temperature increases. After you leave the hot tub, the body temperature you gained begins to normalise and decrease. That more dramatic drop in core temperature signals to your brain that it is time to sleep.

You can enhance that mechanism by keeping your bedroom cool. The National Sleep Foundation suggests keeping your room between 16 °C and 19 °C, while keeping your room free of noise and other distractions.

THE CALDERA
DIFFERENCE

We Create Spas with a Focus on Comfort, Design and Performance

Our reliable, high-performance spas are designed for comfort, efficient energy use, and simple maintenance so you can focus on enjoying your hot tub often. Every feature—from the efficiency of a heater to the glow of an LED light to the versatile jet options—is crafted with that in mind.

The Caldera® difference is in the details. We believe that once you have experienced the Pure Comfort™, design, and performance of your Caldera spa, you will want to make it part of your everyday well-being routine.



Comfort

Comfort is the essential element in our hot tubs. Deep, cradling seats and a textured Foot Ridge™ help you stay relaxed and seated even when enjoying powerful jets. Perfectly positioned hydrotherapy massage melts your tension away. And a whisper-quiet sound dampening design enhances the comfort experience.

Design

We craft each hot tub detail to awaken the senses. From rich colours and contemporary cabinet styles to the organic contours of our sculpted seats, every element is intended to soothe and delight.

Performance

To get the most out of your spa, it needs to operate at a consistently high level. Each Caldera hot tub is engineered and built with the strictest attention to quality and efficiency. Our commitment is your assurance of reliable, energy-efficient performance for years of worry-free hot tubbing.



THE CALDERA
DIFFERENCE



Comfort Based Design

Designing a spa for Pure Comfort™ is about more than just making you feel good. It is about helping you relax completely, putting you in a place where you can leave stress behind and recharge. Stress can negatively affect your immune system, your social interactions and your health in general. The ability to fully let go, to completely power down, is so vitally important to your overall well-being. So, yes, we take comfort very seriously.

It's in the seat

Our designers have created ergonomically sculpted seats that comfortably cradle you, decompress your spine and keep you aligned. Combined with the buoyancy of the water, the seat's design releases pressure off parts of the body that are under stress all day.

Our seats are also designed in a way that helps keep the water's buoyancy from floating you out of the seat. After all, it is hard to relax when you are fighting the water to stay in place. There is also a Foot Ridge™ unique to Caldera® Spas that helps keep you stable in your seat even when the jets are at their strongest setting.



Personalise your massage

Easily direct or increase water flow to the seats you choose with the diverter valves located around the Utopia™ and Paradise™ Series spas. Adjust the strength and flow of many individual jets to your preference by simply turning the air valves or outer ring around individual jets.

The jets

Feeling is believing. When shopping for hot tubs, you can easily be tricked by a spa that is filled with dozens of shiny chrome jets. But what is the function of each? Is the water flow through each one based on its benefit to a specific area of your body? Are the pumps powerful enough to deliver a deep massage when needed and adjustable enough to deliver a gentle relaxing touch when that is what you want?



A Caldera spa is carefully and purposely designed with a variety of jet types, strategically placed to deliver just the right type of massage right where it is needed, whether it is your aching lower back or the soles of your feet.

THE CALDERA
DIFFERENCE



Better by Design

A Caldera® spa is an investment in your wellness – it is a personal retreat where you can rejuvenate and revitalise your body and mind. Along with comfort enhancements, we focus on creating beautiful spas to complement your outdoor living space. With a range of colour and cabinet choices, lighting features and entertainment options, it is easy to find the right hot tub that transforms your environment as it transforms your life.

Exterior design

To get the most wellness benefits from your hot tub, you will want to use it often. It is important to choose a hot tub that fits your space and is built to endure the elements. From the contemporary sculpted design of the Utopia™ Series' Avante™ all-climate cabinetry to the EcoTech™ siding on Paradise™ and Vacanza™ Series spas, there is a Caldera hot tub that is perfect for your home style.



Interior details

It is not just what you see on the outside that makes a Caldera spa beautiful. Our thoughtful design details go beyond the sweeping contours of the acrylic spa shell and ample interior. We give special attention to every component detail, from lights and speaker placement, to the design on jets, diverters, and pillows, down to the pattern in the footwell.



Lighting enhancements

Nothing sets a mood like the right lighting. Each of our three series of spas features its own lighting system, designed to complement the beauty and elegance of the spa.

Soothing sounds

Whether you are relaxing on your patio or rejuvenating in your spa, music is a must-have item. Optional music and entertainment systems let you enjoy music through the spa's waterproof speakers.



THE CALDERA
DIFFERENCE

Performance by Design

We believe that performance-based design involves both the materials used to construct our spas and the efficiency, power and durability of the components that run them.

We choose and design materials for our spas based on their ability to stand up to daily use. Whether it is the reinforced acrylic interior surface, the cabinet options or insulation, starting with the best base materials ensures peak performance throughout the life of your spa.

Healthy, clean water made easy

All water care systems require some attention and involvement, but some are far easier than others. With Caldera® Spas, you have access to clean, healthy water without handling chemicals, and you can enjoy sparkling water whenever you are ready for a soak.

Energy efficiency

We are committed to energy-efficient design as a way to save energy and save you money on operating costs. From our innovative FiberCor® cabinet insulation to our highly efficient EnergyPro™ system to custom-fit covers, a Caldera spa meets the most stringent energy efficiency standards established for portable spas. And that saves you money.

One-touch controls

The Advent™ panel gives you intuitive control of spa functions right at your fingertips. All Utopia™ Series spas feature a secondary control panel, allowing you to operate the spa's lights and jets from multiple seats.



More power when it is needed

Sometimes, you want to feel a gentle flow of water. But when you need a deep massage and the wellness benefits it offers, a Caldera Spas pump is designed to provide it. We make sure it is easy for you to customise your massage so that it works specifically for you.

Innovative, high-quality components

Heaters, pumps and other components are designed so they are more efficient, robust and longer-lasting.



Advent touchscreen panel
(Utopia Series)



Advent control panel
(Paradise™ Series)



Auxiliary control panel
(Utopia Series)

freshwater™
Salt System



It is Easy to Keep Spa Water Fresh and Healthy

Until now, water care has been complicated, confusing and hard to manage. The revolutionary FreshWater® Salt System makes water care simple and intuitive so you can relax and experience the full wellness benefits that come from daily immersion in hot water. Our unique and patent-pending salt system automatically generates chlorine, keeping water clean and fresh up to a full year*.

Water Care Like No Other



SIMPLER

Easy-to-follow, on-screen instructions
No guess work, just consistent, trouble-free operation



BETTER

Water lasts up to a full year when properly maintained
Gentle on eyes and skin
No harsh odours



CLEANER

Water is always clean and ready to use
Worry-free water care so you can relax

How does it work?

The FreshWater Salt System uses a maintenance-free, disposable cartridge to generate chlorine from salt. The cartridge lasts up to four months and can be easily replaced in seconds without tools or dealer assistance. Simply set the desired chlorine level with the touch of a button, and the system will automatically generate the appropriate amount of sanitiser, eliminating the guesswork of manual dosing.

With fewer additives needed, water can stay clean and fresh up to a full year* before needing to be drained and refilled.



**Factors such as bather load and water chemistry can impact water life. When the spa is properly maintained, a 3-pack of cartridges with the FreshWater Salt System will keep water clean and fresh up to a full year.*

Available on all Utopia™ and Paradise™ Series Spas



FROG for Vacanza Series Spas

Standard on Vacanza™ spa models, the FROG® system* is bromine-based and is formulated to work effectively in warm water. The system is integrated into the shell of the spa.

How does it work?

Rather than measuring out chemicals, you simply replace the cartridge that lasts for weeks or months. The cartridge has a dial that you adjust depending on how often you use your spa. Bromine is easier on the skin and the FROG system requires fewer chemicals, making it easy to use your spa as often as you want.

** This system is approved for use in the following countries: Austria, Canada, Denmark, France, Germany, Ireland, Italy, Norway, Portugal, Sweden, UK, USA.*



Best Prep for Clean Water

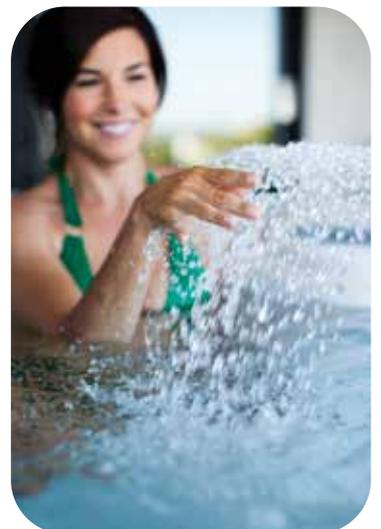
Make the most of your water care system with these chemical-free accessories to ensure you start with fresh, clean water in your spa.

Clean Screen™

Attach this pre-filter to your garden hose to remove organic contaminants, tannins, copper, iron and other metals from the water as you fill your spa.

Vanishing Act™ or On The Go™

These calcium removers reduce buildup for softer-feeling water that is silkier on your skin. They protect your spa from the damaging effects of hard water.



THE CALDERA
DIFFERENCE

Hot Tub Circuit Therapy™



When you workout in a gym with a personal trainer, he or she will create a plan that moves you from station to station with different exercises to give you a balanced, full-body workout that emphasises all major muscle groups.

We have applied that same approach to massage. By configuring the jets in many Caldera® spa models, we make sure you get the same holistic, whole-body treatment.

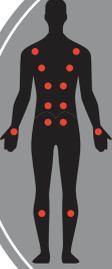
Designed for Total Body Restoration

Each seat or position in a Caldera spa provides a deep massage to a different muscle group. As you move from seat to seat, jets focus on those groups, one at a time, including your neck and shoulders, the large muscles of your back, lower back, hamstrings, calves and feet.

Rotate through the circuit for total-body restoration or just concentrate on the areas that need the most attention. A Caldera spa is yours to personalise as you see fit.



3



EcstaSeat™

Multiple jets focus on large muscles in your back. Select models work on wrists and calves.

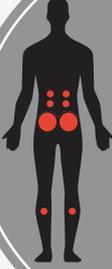
4



Angled Calf Jets

Soothe muscles in the lower leg.

5



LumbarSage™ Seat

A unique jet configuration relieves tension and pain in your back's lumbar region.

6



Hip Jets

In Niagara™, Geneva™, Cantabria™, and Florence™ these jets work an often overlooked stress point and enhance movement there.

7



Sole Soothers™

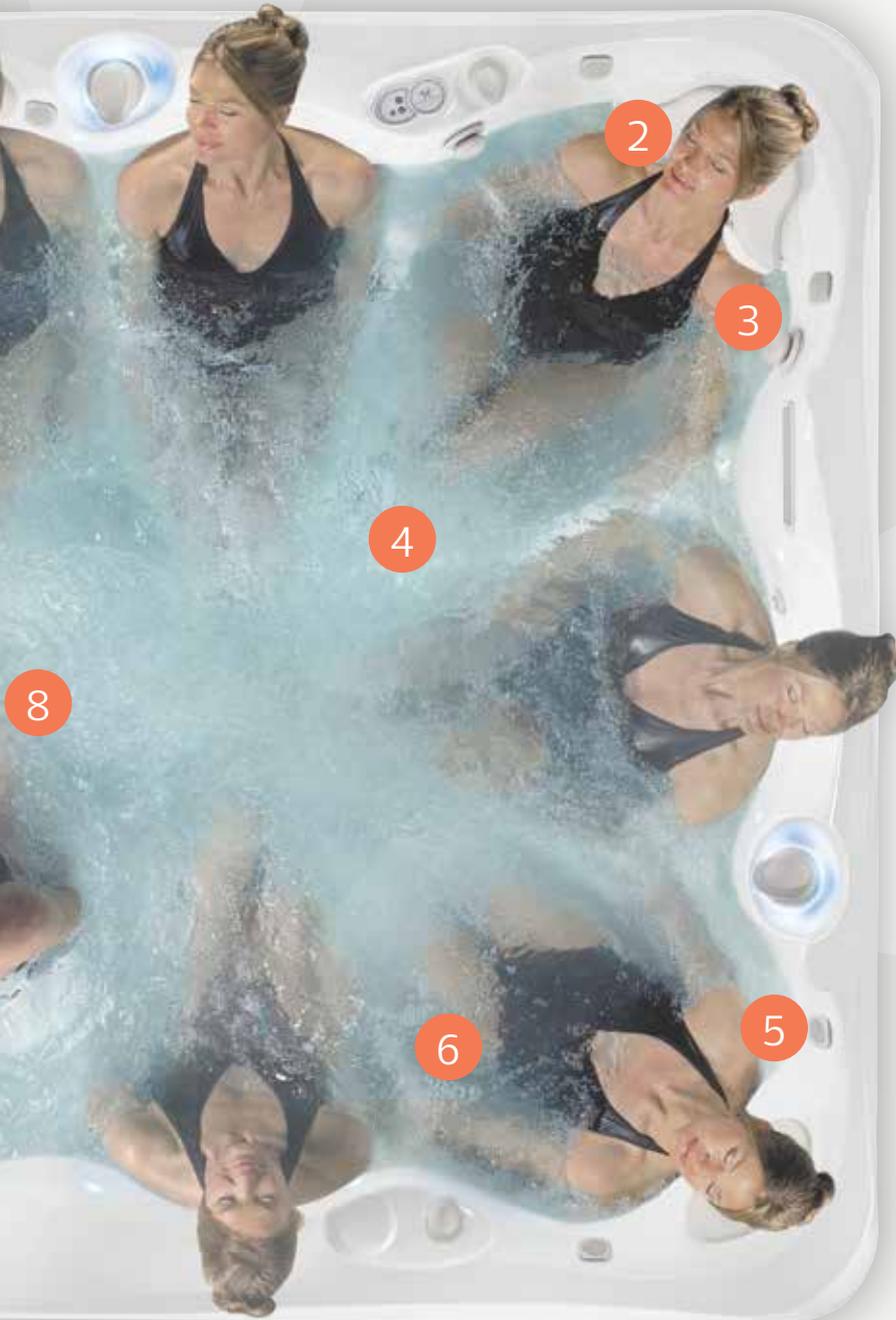
Jets stimulate and revive the muscles in your feet that bear your full weight all day.

8



Euphoria™ Jets

These jets provide a deep, penetrating massage to thighs, knees, calves, and feet (two in most Utopia™ models).



Discover Your Perfect Fit

Everyone has their own vision of what owning a hot tub will be like. So we know your perfect Caldera® spa "fit" is as individual as you. Whatever your needs and preferences, let us help you discover the spa that will help create your perfect "Caldera moment".

What is the Best Way to Discover the Right Spa?

Owning and maintaining a Caldera® spa is easy—and our expert Caldera retailers make buying and owning a hot tub even easier. Knowledgeable, caring and helpful, your local retailer will listen and answer every question. Schedule a free test soak and discover the fit that is right for you.

Caldera quality

Each Caldera spa series offers models with a distinct level of value and features. And all Caldera spas are designed with our signature combination of Pure Comfort™, design, and performance to deliver optimal self-care and daily renewal.

Hallmark features:

-  Beautiful interior acrylic shell, hand-crafted with our three-layer DuraBond system for strength
-  Superior strength and design appeal of the Avante™ all-climate cabinetry on Utopia™ Series models
-  Durable, low-maintenance EcoTech™ cabinets on Paradise™ and Vacanza™ Series spas
-  Quiet and energy-efficient EnergyPro™ system to minimise operating costs
-  Energy-efficient and environmentally responsible proprietary FiberCor® insulation
-  Integrated, low-maintenance water care systems

Utopia Series

An exclusive combination of high-performance details make each Utopia spa a hydrotherapy powerhouse that is easy to use with low operating costs. It is the most ideal personal care experience, and a visually stunning garden focal point. Every model is ready to use with our simple and intuitive FreshWater® Salt System for longer lasting, natural feeling water.

Paradise Series

The high-quality Paradise Series models offer a blend of mid-range premium options and functions for complete restorative relaxation, and can also be paired with the FreshWater Salt System.

Vacanza Series

The Vacanza Series models combine many signature Caldera comfort and quality features, delivering daily renewal at a great value.

UTOPIA SERIES



PARADISE SERIES



VACANZA SERIES



Cantabria™	274 x 231 x 97 cm		Makena™	226 x 226 x 91 cm		Palatino™	226 x 226 x 98 cm	
Geneva™	226 x 226 x 97 cm		Salina™	226 x 226 x 91 cm		Marino™	213 x 213 x 91 cm	
Niagara™	226 x 226 x 97 cm		Reunion™	213 x 213 x 91 cm		Vanto™	213 x 213 x 91 cm	
Tahitian™	213 x 213 x 91 cm		Seychelles™	213 x 213 x 91 cm		Capitolo™	208 x 208 x 84 cm	
Florence™	213 x 213 x 91 cm		Martinique™	226 x 193 x 87 cm		Celio™	213 x 165 x 76 cm	
Provence™	198 x 213 x 89 cm		Kauai™	213 x 165 x 75 cm		Aventine™	162 x 162 x 74 cm	

THE UTOPIA SERIES



- 1.** Bar top has crisp lines with large flat surfaces and more room to set a drink.
- 2.** A functional diagnostic logo light shows that the spa is working at the proper temperature and whether it needs servicing.
- 3.** The filter grate design hides the compartment and reduces noise.
- 4.** The ABS base pan beautifully frames the bottom of the spa and minimises ground contact to protect components, improve energy efficiency, and add support.
- 5.** FreshWater® Salt System for longer lasting, natural feeling water.
- 6.** Durable and innovative, the Avante™ cabinet is a lightweight yet extremely durable "floating façade" available in three earth mineral hues.
- 7.** Integrated cabinet lighting brightens all four corners and the surrounding area. The lighting can be set to automatically come on at the same time every evening.

Utopia Series Spas: All You Need to Relax

The transformational design of the Utopia™ Series spas has unique sculptural detailing unlike anything on the market. Its Avante™ all-weather cabinetry is as durable as it is enduring in its beauty. It is designed to withstand harsh sun and snowy winter conditions and still look as good as new, year-round.

Comfort enhancements

Comfort is essential to wellness. It is what allows you to begin releasing tension and stress, both mentally and physically. Each of our six Utopia Series models have up to eight Hot Tub Circuit Therapy™ stations so you can focus your massage experience on the areas that need attention.

You will sit comfortably in the deep seats and spacious interior to focus on enjoying the rejuvenating jet action on your back, hips, thighs, calves and feet. Specialised jets include the UltraMasseuse™ system, OrbiSsaage™ rotating jets, hip jets, and the Atlas™ Neck Massage system.



Most Utopia models feature two Euphoria™ jets in the footwell that can work independently or together to deliver a powerful restorative massage to the feet and legs. It is an experience that will help you fully power down and recharge.

Performance enhancements

Utopia Series spas are remarkable for their power and efficiency. They are also remarkably easy to care for and use. Each Utopia model comes ready to use the FreshWater® Salt System, our easiest and most effective water care option. The 9 m² filter requires only infrequent cleaning or changing. A thermal isolated base pan protects your spa components and prevents your spa from losing energy through contact with the ground. Finally, the intuitive Advent™ touchscreen LCD control panel lets you make precise adjustments to your water temperature, jets, and lighting with ease.



The FreshWater Salt System reduces the amount of time spent on water care, so you can relax and experience the wellness benefits of daily hot tub use.

CANTABRIA™



8 Adults
274 x 231 x 97 cm
74 Jets

GENEVA™



6 Adults
226 x 226 x 97 cm
55 Jets

NIAGARA™



7 Adults
226 x 226 x 97 cm
52 Jets

TAHITIAN™



6 Adults
213 x 213 x 91 cm
48 Jets

FLORENCE™



6 Adults
213 x 213 x 91 cm
46 Jets

PROVENCE™



4 Adults
198 x 213 x 89 cm
43 Jets

UTOPIA™ SERIES CANTABRIA™

The spacious Cantabria™, our signature hot tub, redefines hydrotherapy. It comfortably fits eight adults and features the UltraMassage™ lounge with the customisable UltraMasseuse™ System. This jetting system will make you feel like royalty as you create your personal spa experience with six different jet sequences and three speeds.



Spa Features and Enhancements

Seats 8, with lounge

74 Jets

274 x 231 x 97 cm

2,325 litres

FreshWater® Salt System Ready

8 Hot Tub Circuit Therapy™ Stations

UltraMasseuse™ System with 6 Jetting Sequences & 3 Speeds

Atlas™ Neck Massage System

Calf, Hip & Foot Jets

Two Acquarella™ Waterfalls with LED lighting

EnergyPro™ Circulation Pump for quiet continuous filtration

ABS Base Pan for enhanced energy efficiency

SpaGlo™ Multi-Zone Lighting

Exterior corner lights

Diagnostic Logo Light

3 Jet Pumps

ProLift™ III cover lifter included

See pages 30-31 for full product specifications.

Shown with Arctic White shell (above), Arctic White shell and Slate cabinet (below).



“ A truly remarkable piece of equipment. The jets are strategically placed for all parts of your body. The massage lounge is heaven. ”

- Cantabria Owner

UTOPIA™ SERIES GENEVA™

The Geneva™ is a luxury hot tub featuring a spacious interior that seats six adults. The comfortable UltraMassage™ lounge and dual Euphoria™ massage jets provide the ultimate powerful massage to thighs, knees, calves, and relieves tired feet.



Spa Features and Enhancements

Seats 6, with lounge

55 Jets

226 cm x 226 cm x 97 cm

1,550 litres

FreshWater® Salt System Ready

8 Hot Tub Circuit Therapy™ Stations

Atlas™ Neck Massage System

Calf, Hip & Foot Jets

Acquarella™ Waterfall with LED lighting

EnergyPro™ Circulation Pump for quiet continuous filtration

ABS Base Pan for enhanced energy efficiency

SpaGlo™ Multi-Zone Lighting

Exterior corner lights

Diagnostic Logo Light

2 Jet Pumps

Shown with Arctic White shell (above), Arctic White shell and Sand cabinet (below).



“ The Geneva is the latest of several spas we have owned, and by far the best. Comfortable, relaxing, and energy-efficient. ”

—Geneva Owner

See pages 30–31 for full product specifications.

UTOPIA™ SERIES NIAGARA™

If you are looking for a spa that comfortably accommodates friends and family, seating seven adults, the Niagara™ hot tub is a crowd pleaser. The only Utopia™ model with his and her EcstaSeats™, this spa is versatile, powerful, and an exceptional performer.



Spa Features and Enhancements

Seats 7
52 Jets
226 cm x 226 cm x 97 cm
1,525 litres

FreshWater® Salt System Ready

7 Hot Tub Circuit Therapy™ Stations
2 Atlas™ Neck Massage Systems
Calf & Hip Jets

Acquarella™ Waterfall with LED lighting

EnergyPro™ Circulation Pump for quiet continuous filtration
ABS Base Pan for enhanced energy efficiency
SpaGlo™ Multi-Zone Lighting
Exterior corner lights
Diagnostic Logo Light
2 Jet Pumps

See pages 30–31 for full product specifications.

Shown with Arctic White shell (above), Arctic White shell and Brownstone cabinet (below).



“I have used the Niagara for the last 6 years and absolutely love it. It is the perfect relaxation tub for teenagers and an awesome therapy tub.”

—Niagara Owner

UTOPIA™ SERIES TAHITIAN™

Many describe the Tahitian™ hot tub as “just right”. Whether you are planning a party or looking to complement your workout routine, the lounge model Tahitian spa will not disappoint. Relax in this hot tub knowing that it is loaded with hydrotherapy features that you will enjoy day-in and day-out.



Spa Features and Enhancements

Seats 6, with lounge
48 Jets
213 cm x 213 cm x 91 cm
1,425 litres

FreshWater® Salt System Ready

7 Hot Tub Circuit Therapy™ Stations
Atlas™ Neck Massage System
Calf & Foot Jets

Acquarella™ Waterfall with LED lighting

EnergyPro™ Circulation Pump for quiet continuous filtration
ABS Base Pan for enhanced energy efficiency
SpaGlo™ Multi-Zone Lighting
Exterior corner lights
Diagnostic Logo Light
2 Jet Pumps

See pages 30–31 for full product specifications.

Shown with Arctic White shell (above), Arctic White shell and Slate cabinet (below).



“After two full years of use on an almost nightly basis, I still love it and have not had a single service issue or problem. It is worth every cent.”

—Tahitian Owner

UTOPIA™ SERIES FLORENCE™

The thoughtful open seat design of this 213 cm spa that seats six adults makes it an ideal spa for entertaining friends or spending time with family. With 46 therapy jets and an Atlas™ Neck Massage System, it is also perfect for enjoying a daily 20-minute renewal soak alone.



Spa Features and Enhancements

Seats 6
46 Jets
213 cm x 213 cm x 91 cm
1,362 litres

FreshWater® Salt System Ready

7 Hot Tub Circuit Therapy™ Stations
Atlas™ Neck Massage System
Calf, Hip, & Foot Jets

Acquarella™ Waterfall with LED lighting

EnergyPro™ Circulation Pump for quiet continuous filtration
ABS Base Pan for enhanced energy efficiency
SpaGlo™ Multi-Zone Lighting
Exterior corner lights
Diagnostic Logo Light
2 Jet Pumps

See pages 30-31 for full product specifications.

Shown with Arctic White shell (above), Arctic White shell and Slate cabinet (below).



“ Staying hydrated helps you manage weight, lowers risk of heart attack, moisturises your skin and increases its elasticity, and lubricates joints. ”

—Source: Livestrong.org

UTOPIA™ SERIES PROVENCE™

The Provence™ is a patio-size spa featuring "his and her" lounges and seating for up to 4 adults. Its smaller profile makes it ideal for couples looking for a high-performance, luxury spa to fit a compact space. The spa fits through most exterior standard doorways for convenient installation.



Spa Features and Enhancements

Seats 4, with double lounge
43 Jets
198 cm x 213 cm x 89 cm
1,005 litres

FreshWater® Salt System Ready

6 Hot Tub Circuit Therapy™ Stations
Atlas™ Neck Massage System
Calf & Foot Jets

Acquarella™ Waterfall with LED lighting

EnergyPro™ Circulation Pump for quiet continuous filtration
ABS Base Pan for enhanced energy efficiency
SpaGlo™ Multi-Zone Lighting
Exterior corner lights
Diagnostic Logo Light
2 Jet Pumps

See pages 30–31 for full product specifications.

Shown with Arctic White shell (above), Arctic White shell and Slate cabinet (below).



“Relaxation and general stress relief are among the many benefits your hot tub offers. Stepping out of the cold morning air and into warm, softly-bubbling water is enough to wash away your concerns and help you prepare for a productive day.”

—Source: Caldera Wellness Blog

UTOPIA™ SERIES

	CANTABRIA™	GENEVA™	NIAGARA™	TAHITIAN™
Seating Capacity	8 adults	6 adults	7 adults	6 adults
Dimensions	274 x 231 x 97 cm	226 x 226 x 97 cm	226 x 226 x 97 cm	213 x 213 x 91 cm
Water Capacity	2,325 litres	1,550 litres	1,525 litres	1,425 litres
Dry Weight	595 kg	455 kg	450 kg	410 kg
Filled Weight*	3,560 kg	2,485 kg	2,535 kg	2,315 kg
Cabinet Type	Avante™ Cabinet	Avante™ Cabinet	Avante™ Cabinet	Avante™ Cabinet
Step Type	Avante™ Step	Avante™ Step	Avante™ Step	Avante™ Step
Cover Colours	Chocolate, Slate, Taupe	Chocolate, Slate, Taupe	Chocolate, Slate, Taupe	Chocolate, Slate, Taupe
Cover Design	Curved front skirt	Curved front skirt	Curved front skirt	Curved front skirt
Cover Lifters	ProLift™ III included	ProLift IV, ProLift III, ProLift II	ProLift IV, ProLift III, ProLift II	ProLift IV, ProLift III, ProLift II
Bottom Seal	ABS Base Pan	ABS Base Pan	ABS Base Pan	ABS Base Pan
Lighting	SpaGlo™ Multi-Zone Lighting including 14 Points-of-Interior Lights and 4 Corner Exterior Lights	SpaGlo™ Multi-Zone Lighting including 12 Points-of-Interior Lights and 4 Corner Exterior Lights	SpaGlo™ Multi-Zone Lighting including 12 Points-of-Interior Lights and 4 Corner Exterior Lights	SpaGlo™ Multi-Zone Lighting including 10 Points-of-Interior Lights and 4 Corner Exterior Lights
Branding	Diagnostic Logo Light mounted in Spacer (between shell and cabinet)	Diagnostic Logo Light mounted in Spacer (between shell and cabinet)	Diagnostic Logo Light mounted in Spacer (between shell and cabinet)	Diagnostic Logo Light mounted in Spacer (between shell and cabinet)
Pumps	3 ReliaFlo™ Pumps 2 Dual-Speed 2.5 HP (5.2 HP BHP**) & 1 Single-Speed 2.5 HP (5.2 BHP**)	2 ReliaFlo™ Pumps 1 Dual-Speed 2.5 HP (5.2 HP BHP**) & 1 Single-Speed 2.5 HP (5.2 BHP**)	2 ReliaFlo™ Pumps 1 Dual-Speed 2.5 HP (5.2 HP BHP**) & 1 Single-Speed 2.5 HP (5.2 BHP**)	2 ReliaFlo™ Pumps 1 Dual-Speed 2.5 HP (5.2 HP BHP**) & 1 Single-Speed 2.5 HP (5.2 BHP**)
Jets	74 Jets (56 Euro, 7 VersaSsage™, 4 AdaptaSsage™, 4 Euro-Pulse™, 2 OrbiSsage™, 1 Euphoria™)	55 Jets (40 Euro, 4 VersaSsage™, 1 AdaptaFlo™, 4 AdaptaSsage™, 2 Euro-Pulse™, 2 OrbiSsage™, 2 Euphoria™)	52 Jets (38 Euro, 4 VersaSsage™, 2 AdaptaFlo™, 4 Euro-Pulse™, 2 OrbiSsage™, 2 Euphoria™)	48 Jets (36 Euro, 4 VersaSsage™, 2 AdaptaSsage™, 2 AdaptaFlo™, 2 OrbiSsage™, 2 Euphoria™)
UltraMasseuse™ System	6 Jetting Sequences; 3 Speeds	N/A	N/A	N/A
Controls	Advent™ LCD Touchscreen with Auxiliary control pad & UltraMasseuse™ CP	Advent™ LCD Touchscreen with Auxiliary control pad	Advent™ LCD Touchscreen with Auxiliary control pad	Advent™ LCD Touchscreen with Auxiliary control pad
Circulation Pump	EnergyPro™ Circulation Pump	EnergyPro™ Circulation Pump	EnergyPro™ Circulation Pump	EnergyPro™ Circulation Pump
Heater	EnergyPro™ Titanium Heater (3,000 Watts)	EnergyPro™ Titanium Heater (3,000 Watts)	EnergyPro™ Titanium Heater (3,000 Watts)	EnergyPro™ Titanium Heater (3,000 Watts)
Filter Size	9 m ²	9 m ²	9 m ²	9 m ²
Water Care System	FreshWater® Salt System Ready	FreshWater® Salt System Ready	FreshWater® Salt System Ready	FreshWater® Salt System Ready
Electrical Requirements***	230V/16 & 25 amp	230V/16 & 25 amp	230V/16 & 25 amp	230V/16 & 25 amp
Music Option	Wireless audio system with Extended Range Bluetooth® technology	Wireless audio system with Extended Range Bluetooth® technology	Wireless audio system with Extended Range Bluetooth® technology	Wireless audio system with Extended Range Bluetooth® technology
Entertainment Options	Wireless TV	Wireless TV	Wireless TV	Wireless TV
Water Features	2 Acquarella™ Waterfalls w/ LED lighting	1 Acquarella™ Waterfall w/ LED lighting	1 Acquarella™ Waterfall w/ LED lighting	1 Acquarella™ Waterfall w/ LED lighting

*Filled weight includes the weight of the occupants assuming an average weight of 80 kg.

** Brake Horsepower (BHP) is the horsepower a pump motor achieves for a brief period upon start-up

*** Other configurations available

FLORENCE™	PROVENCE™
6 adults	4 adults
213 x 231 x 91 cm	198 x 213 x 89 cm
1,362 litres	1,005 litres
395 kg	390 kg
2,235 kg	1,715 kg
Avante™ Cabinet	Avante™ Cabinet
Avante™ Step	Avante™ Step
Chocolate, Slate, Taupe	Chocolate, Slate, Taupe
Curved front skirt	Curved front skirt
ProLift IV, ProLift III, ProLift II	ProLift III, ProLift II
ABS Base Pan	ABS Base Pan
SpaGlo™ Multi-Zone Lighting including 10 Points-of-Interior Lights and 4 Corner Exterior Lights	SpaGlo™ Multi-Zone Lighting including 10 Points-of-Interior Lights and 4 Corner Exterior Lights
Diagnostic Logo Light mounted in Spacer (between shell and cabinet)	Diagnostic Logo Light mounted in Spacer (between shell and cabinet)
2 ReliaFlo™ Pumps 1 Dual-Speed 2.5 HP (5.2 HP BHP**) & 1 Single-Speed 2.5 HP (5.2 BHP**)	2 ReliaFlo™ Pumps 1 Dual-Speed 2.5 HP (5.2 HP BHP**) & 1 Single-Speed 2.5 HP (5.2 BHP**)
46 Jets (32 Euro, 4 VersaSage™, 4 AdaptaSage™, 2 Euro-Pulse™, 2 OrbiSage™, 2 Euphoria™)	43 Jets (36 Euro, 2 VersaSage™, 2 AdaptaSage™, 2 OrbiSage™, 1 Euphoria™)
N/A	N/A
Advent™ LCD Touchscreen with Auxiliary control pad	Advent™ LCD Touchscreen with Auxiliary control pad
EnergyPro™ Circulation Pump	EnergyPro™ Circulation Pump
EnergyPro™ Titanium Heater (3,000 Watts)	EnergyPro™ Titanium Heater (3,000 Watts)
9 m ²	7 m ²
FreshWater® Salt System Ready	FreshWater® Salt System Ready
230V/16 & 25 amp	230V/16 & 25 amp
Wireless audio system with Extended Range Bluetooth® technology	Wireless audio system with Extended Range Bluetooth® technology
Wireless TV	Wireless TV
1 Acquarella™ Waterfall w/ LED lighting	1 Acquarella™ Waterfall w/ LED lighting



THE PARADISE SERIES





Versatile Spas Designed with Your Well-being in Mind

Our Paradise™ Series is known for its versatility, premium range of options, and robust performance. In addition to its energy-efficient EnergyPro™ system, its design enhancements include an intuitive control panel, contemporary jet face design, and beautiful interior and exterior colour options. The series includes six models, sized for three to seven adults.

Performance features

Like all Caldera® spas, the Paradise models feature performance innovations such as our exclusive energy-efficient FiberCor® insulation, DuraBond reinforced shell and a durable, low-maintenance EchoTech™ cabinet. All Paradise Series spas feature the simple and intuitive FreshWater® Salt System that drastically reduces the amount of time spent on water care. The LCD Control Panel is more intuitive to use than ever before, giving you simple control of jets, lighting, optional wireless sound system and optional FreshWater Salt System.

Comfort and design features

Each Paradise model includes massage jets specially configured for Hot Tub Circuit Therapy™ to maximise relief of tired muscles. Favourites include the EcstaSeat™, a powerful Euphoria™ jet, and the stimulating Sole Soothers™ foot jets (varies by model). Conveniently placed diverters allow you to adjust and direct jet pressure to the seats of your choice. Subtle style details throughout each Paradise model create a special ambiance, including the illuminated Acquarella™ waterfall, handrail, and flush-mount speakers on entertainment-ready spas.

MAKENA™



- 6 Adults
- 226 x 226 x 91 cm
- 46 Jets

SALINA™



- 7 Adults
- 226 x 226 x 91 cm
- 40 Jets

REUNION™



- 7 Adults
- 213 x 213 x 91 cm
- 38 Jets

SEYCHELLES™



- 6 Adults
- 213 x 213 x 91 cm
- 43 Jets

MARTINIQUE™



- 5 Adults
- 226 x 193 x 87 cm
- 34 Jets

KAUAI™



- 3 Adults
- 213 x 165 x 75 cm
- 31 Jets

PARADISE™ SERIES MAKENA™

The Makena™, a full-featured, full-sized lounge spa model in the popular Paradise™ Series, is perfect for daily personal care, family time, and entertaining. The Makena features our signature comfort, performance, and design amenities including 46 jets, 12 Points-of-light, a backlit Acquarella™ waterfall, and seating for up to 6 adults.



Spa Features and Enhancements

Seats 6, with lounge

46 Jets

226 cm x 226 cm x 91 cm

1,500 litres

FreshWater® Salt System Ready

6 Hot Tub Circuit Therapy™ Stations

Calf & Foot Jets

Acquarella™ Waterfall with LED lighting

EnergyPro™ Circulation Pump for quiet continuous filtration

SpaGlo™ 12 Interior Points-of-light

2 Jet Pumps

See pages 40-41 for full product specifications.

Shown with Arctic White shell (above), Arctic White shell and Ash cabinet with medium oak and brushed nickel accent (below).



“ There are so many different configurations for running the jets and moving about in the spa. Its sculptured shape is very welcoming. ”

—Makena Owner

PARADISE™ SERIES SALINA™

The Salina™ is a paradise found. The comfort-styled open seat spa is roomy enough for seven. Its spacious two-level footwell features the powerful Euphoria™ jet for multi-position enjoyment. With 40 jets and two, 2.5 HP ReliaFlo™ jet pumps onboard, this hot tub is a power-packed massage “machine”.



Spa Features and Enhancements

Seats 7
40 Jets
226 cm x 226 cm x 91 cm
1,600 litres

FreshWater® Salt System Ready

4 Hot Tub Circuit Therapy™ Stations
Calf & Foot Jets

Acquarella™ Waterfall with LED lighting

EnergyPro™ Circulation Pump for quiet continuous filtration

SpaGlo™ 12 Interior Points-of-light
2 Jet Pumps

See pages 40-41 for full product specifications.

Shown with Arctic White shell (above), Arctic White shell and Java cabinet with dark oak and copper accent (below).



“Jets are great and the foot well jet is just wonderful. That was the selling point for us.”

—Salina Owner

PARADISE™ SERIES REUNION™

The Reunion™ is so easy to maintain, you will feel like you are on vacation every day. This open seat spa for 7 is an ideal retreat for connecting with loved ones and features two pumps, 38 hydrotherapy jets and 5 Hot Tub Circuit Therapy™ stations for a full body massage experience.



Spa Features and Enhancements

Seats 7
38 Jets
213 cm x 213 cm x 91 cm
1,325 litres

FreshWater® Salt System Ready

5 Hot Tub Circuit Therapy™ Stations
Calf & Foot Jets

Acquarella™ Waterfall with LED lighting

EnergyPro™ Circulation Pump for quiet continuous filtration

SpaGlo™ 12 Interior Points-of-light
2 Jet Pumps

Shown with Arctic White shell (above), Arctic White shell and Parchment cabinet with aspen and light copper accent (below).



“ A day does not go by that my spouse does not say. This is the best purchase we ever made. And I agree! ”

—Caldera Spas Owner

See pages 40-41 for full product specifications.

PARADISE™ SERIES SEYCHELLES™

The Seychelles™ is a mid-sized lounge spa for 6 that boasts a spacious interior, versatile seating and an ample footwell featuring the unique Euphoria™ Jet massage and Sole Soothers™. With 43 hydrotherapy jets, this dual pump spa offers a powerful hydrotherapy experience.



Spa Features and Enhancements

Seats 6, with lounge
43 Jets
213 cm x 213 cm x 91 cm
1,250 litres

FreshWater® Salt System Ready

6 Hot Tub Circuit Therapy™ Stations
Calf & Foot Jets

Acquarella™ Waterfall with LED lighting

EnergyPro™ Circulation Pump for quiet continuous filtration

SpaGlo™ 12 Interior Points-of-light
2 Jet Pumps

See pages 40–41 for full product specifications.

Shown with Arctic White shell (above), Arctic White shell and Ash cabinet with medium oak and brushed nickel accent (below).



“ Our Caldera hot tub has changed our nights! Instead of going out or watching TV we relax and soak in our hot tub, then hit the bed for a great night’s sleep. ”

–Caldera Spas Owner

PARADISE™ SERIES MARTINIQUE™

The Martinique™ is spacious and contemporary. Its sculpted shape is like an island retreat—welcoming and inviting. The spa's contoured look features a roomy lounge with an expanded leg area and FootRidge™ enhancements. With a generous jetting system, the Martinique takes relaxation to a new level.



Spa Features and Enhancements

Seats 5, with lounge
34 Jets
226 cm x 193 cm x 87 cm
1,080 litres

FreshWater® Salt System Ready

5 Hot Tub Circuit Therapy™ Stations
Calf & Foot Jets

Acquarella™ Waterfall with LED lighting

EnergyPro™ Circulation Pump for quiet continuous filtration

SpaGlo™ 10 Interior Points-of-light
2 Jet Pumps

See pages 40–41 for full product specifications.

Shown with Arctic White shell (above), Arctic White shell and Java cabinet with dark oak and copper accent (below).



“ My Martinique spa is the most therapeutic and relaxing comfort I enjoy every day. For value and outstanding quality, you cannot go wrong with a Caldera. ”

—Martinique Owner

PARADISE™ SERIES
KAUAI™

Named for an island popular among vacationers, the Kauai™ redefines easy living. The Kauai hot tub seats 3 adults and features the UltraMassage™ lounge and EcstaSeat™. Powerful spa jets and conversation seating makes the Kauai a popular 3 person hot tub. With 24 Euro jets, 5 VersaSage™ jets and a powerful ReliaFlo™ 2.0 HP pump, the Kauai is a powerhouse of pleasure.



Spa Features and Enhancements

Seats 3, with lounge
31 Jets
213 cm x 165 cm x 75 cm
875 litres

FreshWater® Salt System Ready

5 Hot Tub Circuit Therapy™ Stations
Calf & Foot Jets

EnergyPro™ Circulation Pump for quiet continuous filtration

SpaGlo™ 7 Interior Points-of-light

1 Jet Pump

Shown with Arctic White shell (above), Arctic White shell and Parchment cabinet with aspen and light copper accent (below).



“Easy to maintain, easy to use.
Fits perfectly on our deck. We
love it!”

—Kauai Owner

See pages 40–41 for full product specifications.

PARADISE™ SERIES

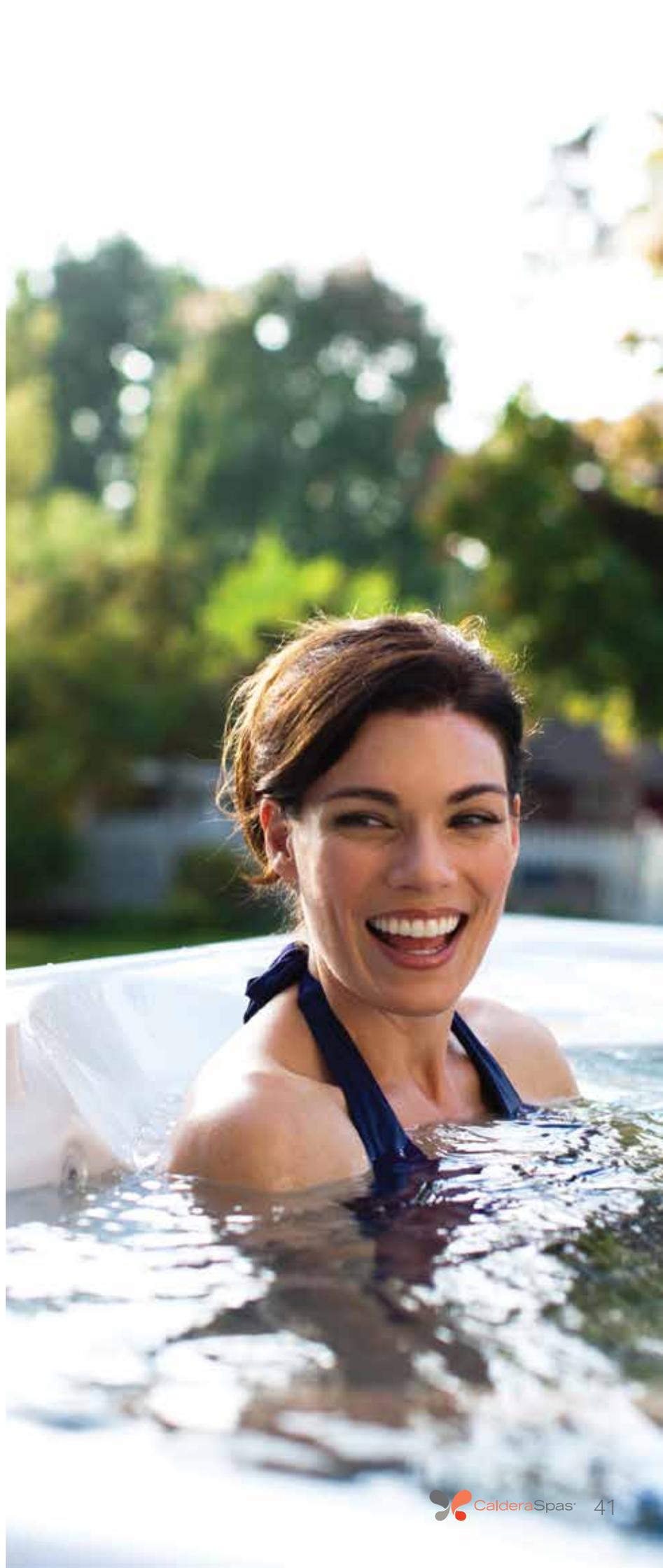
	MAKENA™	SALINA™	REUNION™	SEYCHELLES™
Seating Capacity	6 adults	7 adults	7 adults	6 adults
Dimensions	226 x 226 x 91 cm	226 x 226 x 91 cm	213 x 213 x 91 cm	213 x 213 x 91 cm
Water Capacity	1,500 litres	1,600 litres	1,325 litres	1,250 litres
Dry Weight	465 kg	455 kg	425 kg	430 kg
Filled Weight*	2,445 kg	2,615 kg	2,310 kg	2,160 kg
Cabinet Type	EcoTech™ Cabinet	EcoTech™ Cabinet	EcoTech™ Cabinet	EcoTech™ Cabinet
Step Type	EcoTech™ or Polymer	EcoTech™ or Polymer	EcoTech™ or Polymer	EcoTech™ or Polymer
Cover Colours	Chocolate, Slate, Taupe	Chocolate, Slate, Taupe	Chocolate, Slate, Taupe	Chocolate, Slate, Taupe
Cover Design	Standard	Standard	Standard	Standard
Cover Lifters	ProLift™ IV, ProLift™ III, ProLift™ II, ProLift™			
Bottom Seal	Poly Sheet	Poly Sheet	Poly Sheet	Poly Sheet
Lighting	SpaGlo™ 12 Points-of-Interior Lights			
Branding	Branding Decal on cabinet			
Pumps	2 ReliaFlo™ Pumps 1 Dual-Speed 2.5 HP (5.2 HP BHP**) & 1 Single-Speed 2.5 HP (5.2 BHP**)	2 ReliaFlo™ Pumps 1 Dual-Speed 2.5 HP (5.2 HP BHP**) & 1 Single-Speed 2.5 HP (5.2 BHP**)	2 ReliaFlo™ Pumps 1 Dual-Speed 2.5 HP (5.2 HP BHP**) & 1 Single-Speed 2.5 HP (5.2 BHP**)	2 ReliaFlo™ Pumps 1 Dual-Speed 2.5 HP (5.2 HP BHP**) & 1 Single-Speed 2.5 HP (5.2 BHP**)
Jets	46 Jets (37 Euro, 6 VersaSsage™, 2 AdaptaFlo™, 1 Euphoria™)	40 Jets (29 Euro, 6 VersaSsage™, 4 AdaptaFlo™, 1 Euphoria™)	38 Jets (28 Euro, 6 VersaSsage™, 1 AdaptaFlo™, 1 Euphoria™, 2 AdaptaSsage™)	43 Jets (34 Euro, 5 VersaSsage™, 1 AdaptaFlo™, 1 Euphoria™, 2 AdaptaSsage™)
Controls	Advent™ LCD Contol Panel			
Circulation Pump	EnergyPro™ Circulation Pump	EnergyPro™ Circulation Pump	EnergyPro™ Circulation Pump	EnergyPro™ Circulation Pump
Heater	EnergyPro™ Titanium Heater (3,000 Watts)			
Filter Size	7 m ²	7 m ²	7 m ²	7 m ²
Water Care System	FreshWater® Salt System Ready			
Electrical Requirements***	230V/16 & 25 amp			
Music Option	Wireless sound system with Bluetooth® technology			
Entertainment Options	Wireless TV	Wireless TV	Wireless TV	Wireless TV
Water Features	1 Acquarella™ Waterfall w/LED lighting			

*Filled weight includes the weight of the occupants assuming an average weight of 80 kg.

** Brake Horsepower (BHP) is the horsepower a pump motor achieves for a brief period upon start-up

*** Other configurations available

MARTINIQUE™	KAUAI™
5 adults	3 adults
226 x 193 x 87 cm	213 x 165 x 75 cm
1,080 litres	875 litres
420 kg	335 kg
1,895 kg	1,450 kg
EcoTech™ Cabinet	EcoTech™ Cabinet
EcoTech™ or Polymer	EcoTech™ or Polymer
Chocolate, Slate, Taupe	Chocolate, Slate, Taupe
Standard	Standard
ProLift™ IV, ProLift™ III, ProLift™ II, ProLift™	ProLift™ IV, ProLift™ III, ProLift™ II, ProLift™
Poly Sheet	Poly Sheet
SpaGlo™ 10 Points-of-Interior Lights	SpaGlo™ 7 Points-of-Interior Lights
Branding Decal on cabinet	Branding Decal on cabinet
2 ReliaFlo™ Pumps 1 Dual-Speed 2.0 HP (4.0 HP BHP**) & 1 Single-Speed 2.0 HP (4.0 BHP**)	1 ReliaFlo™ Pump 1 Single-Speed 2.0 HP (4.0 BHP**)
34 Jets (24 Euro, 7 VersaSage™, 2 AdaptaSage™, 1 AdaptaFlo™)	31 Jets (24 Euro, 5 VersaSage™, 2 Euro-Pulse™)
Advent™ LCD Control Panel	Advent™ LCD Control Panel
EnergyPro™ Circulation Pump	EnergyPro™ Circulation Pump
EnergyPro™ Titanium Heater (3,000 Watts)	EnergyPro™ Titanium Heater (3,000 Watts)
4.5 m²	4.5 m²
FreshWater® Salt System Ready	FreshWater® Salt System Ready
230V/16 & 25 amp	230V/16 amp
Wireless sound system with Bluetooth® technology	Wireless sound system with Bluetooth® technology
Wireless TV	Wireless TV
1 Acquarella™ Waterfall w/LED lighting	N/A



THE VACANZA SERIES



The Wellness Benefits of a Caldera Spa at a Great Value

The Vacanza™ Series gives you access to the wellness and renewal benefits of a hot tub at a great value. Like all our hot tubs, Vacanza models include hydrotherapy jets that target major muscle groups to work away stress so you emerge fully rejuvenated.

These streamlined spas are ergonomically designed to cradle your body and feature a uniquely textured Foot Ridge™ that lets you stay securely in your seat, helping you relax, especially when enjoying powerful jets. The sight and sound of the Acquarella™ waterfall delights the senses and offers a peaceful meditative background.

All Vacanza Series spas are crafted for durability so you can enjoy them every day. Its features include:

- 🔗 Integrated FROG® in-line water care system
- 🔗 Energy-efficient FiberCor® insulation
- 🔗 Durable, low-maintenance EcoTech™ cabinet

PALATINO™



- 👤 6 Adults
- 📏 226 x 226 x 98 cm
- 🌀 45 Jets

MARINO™



- 👤 6 Adults
- 📏 213 x 213 x 91 cm
- 🌀 35 Jets

VANTO™



- 👤 7 Adults
- 📏 213 x 213 x 91 cm
- 🌀 35 Jets

CAPITOLO™



- 👤 5 Adults
- 📏 208 x 208 x 84 cm
- 🌀 23 Jets

CELIO™



- 👤 3 Adults
- 📏 213 x 165 x 76 cm
- 🌀 18 Jets

AVENTINE™



- 👤 2 Adults
- 📏 162 x 162 x 74 cm
- 🌀 14 Jets

VACANZA™ SERIES
PALATINO™



The Palatino™ spa seats six adults, features the Acquarella™ waterfall, and has 45 powerful hydromassage jets. This value-priced hot tub is stylish and spacious.

Shown with Arctic White shell (above), Arctic White shell and Parchment cabinet (below).



Spa Features and Enhancements

Seats 6, with lounge
45 Jets
226 cm x 226 cm x 98 cm
1,525 litres

FROG® In-Line Cartridge Ready

5 Hot Tub Circuit Therapy™ Stations

Acquarella™ Waterfall

Mystique™ Interior Points-of-light
2 Jet Pumps

See pages 48-49 for full product specifications.

VACANZA™ SERIES
MARINO™



Six adults fit comfortably in the Marino™, a popular Vacanza™ Series spa with 35 hydromassage jets and a surprising range of features that make caring for and enjoying your hot tub a simple pleasure.

Shown with Arctic White shell (above), Arctic White shell and Ash cabinet (below).



Spa Features and Enhancements

Seats 6, with lounge
35 Jets
213 cm x 213 cm x 91 cm
1,375 litres

FROG® In-Line Cartridge Ready

3 Hot Tub Circuit Therapy™ Stations

Acquarella™ Waterfall

Mystique™ Interior Points-of-light
2 Jet Pumps

See pages 48-49 for full product specifications.

VACANZA™ SERIES
VANTO™



A non-lounge hot tub, the Vanto™ model features the stylish design and powerful spa jetting system found on all Vacanza Series hot tubs.

Shown with Arctic White shell (above), Arctic White shell and Java cabinet (below).



Spa Features and Enhancements

Seats 7
35 Jets
213 cm x 213 cm x 91 cm
1,425 litres

FROG® In-Line Cartridge Ready

3 Hot Tub Circuit Therapy™ Stations

Acquarella™ Waterfall

Mystique™ Interior Points-of-light
2 Jet Pumps

See pages 48-49 for full product specifications.

VACANZA™ SERIES
CAPITOLO™



This unique double-lounge spa offers targeted therapeutic renewal at a great value. The Capitolo™ seats 5 and features 23 powerful jets, a waterfall, and lights. It is the perfect spa for a couple or small family.

Shown with Arctic White shell (above), Arctic White shell and Parchment cabinet (below).



Spa Features and Enhancements

Seats 5, with double lounge
23 Jets
208 cm x 208 cm x 84 cm
1,175 litres

FROG® In-Line Cartridge Ready

3 Hot Tub Circuit Therapy™ Stations

Acquarella™ Waterfall

Mystique™ Interior Points-of-light
1 Jet Pump

See pages 48-49 for full product specifications.

VACANZA™ SERIES
CELIO™



The unique seating arrangement of the Celio™ makes it the perfect spot for conversation or relaxing and features 18 jets.

Shown with White Pearl shell (above), Arctic White shell and Ash cabinet (below).



Spa Features and Enhancements

Seats 3
18 Jets
213 cm x 165 cm x 76 cm
825 litres

FROG® In-Line Cartridge Ready

2 Hot Tub Circuit Therapy™ Stations

Mystique™ Interior Points-of-light
1 Jet Pump

See pages 48-49 for full product specifications.

VACANZA™ SERIES
AVENTINE™



The Aventine™ hot tub has been specially designed for small spaces and fits exceptionally well in a corner. So tuck it away and enjoy a wonderful hydromassage experience in this two-person hot tub.

Shown with Arctic White shell (above), Arctic White shell and Java cabinet (below).



Spa Features and Enhancements

Seats 2
14 Jets
162 cm x 162 cm x 74 cm
575 litres

FROG® In-Line Cartridge Ready

2 Hot Tub Circuit Therapy™ Stations

Blue LED Main Light
1 Jet Pump

See pages 48-49 for full product specifications.



VACANZA™ SERIES

	PALATINO™	MARINO™	VANTO™	CAPITOLO™
Seating Capacity	6 adults	6 adults	7 adults	5 adults
Dimensions	226 x 226 x 98 cm	213 x 213 x 91 cm	213 x 213 x 91 cm	208 x 208 x 84 cm
Water Capacity	1,525 litres	1,375 litres	1,425 litres	1,175 litres
Dry Weight	415 kg	380 kg	385 kg	330 kg
Filled Weight*	2,420 kg	2,235 kg	2,370 kg	1,905 kg
Cabinet Type	EcoTech™ Cabinet	EcoTech™ Cabinet	EcoTech™ Cabinet	EcoTech™ Cabinet
Step Type	EcoTech™ or Polymer	EcoTech™ or Polymer	EcoTech™ or Polymer	EcoTech™ or Polymer
Cover Colours	Chocolate, Slate, Taupe	Chocolate, Slate, Taupe	Chocolate, Slate, Taupe	Chocolate, Slate, Taupe
Cover Design	Standard	Standard	Standard	Standard
Cover Lifters	ProLift™ IV, ProLift™ III, ProLift™ II, ProLift™	ProLift™ IV, ProLift™ III, ProLift™ II, ProLift™	ProLift™ IV, ProLift™ III, ProLift™ II, ProLift™	ProLift™ IV, ProLift™ III, ProLift™ II, ProLift™
Bottom Seal	Visquene Sheet	Visquene Sheet	Visquene Sheet	Visquene Sheet
Lighting	Mystique™ 10 Points-of-Interior Lights	Mystique™ 10 Points-of-Interior Lights	Mystique™ 10 Points-of-Interior Lights	Mystique™ 10 Points-of-Interior Lights
Branding	Branding Decal on cabinet	Branding Decal on cabinet	Branding Decal on cabinet	Branding Decal on cabinet
Pumps	2 ReliaFlo™ Pumps 1 Dual-Speed 2.5 HP (5.2 HP BHP**) & 1 Single-Speed 2.5 HP (5.2 BHP**)	2 ReliaFlo™ Pumps 1 Dual-Speed 2.0 HP (4.0 HP BHP**) & 1 Single-Speed 2.0 HP (4.0 BHP**)	2 ReliaFlo™ Pumps 1 Dual-Speed 2.0 HP (4.0 HP BHP**) & 1 Single-Speed 2.0 HP (4.0 BHP**)	1 ReliaFlo™ Pump 1 Dual-Speed 2.5 HP (5.2 HP BHP**)
Jets	45 Jets (35 Euro, 6 AdaptaFlo™, 4 AdaptaSsage™)	35 Jets (27 Euro, 5 AdaptaFlo™, 3 AdaptaSsage™)	35 Jets (27 Euro, 5 AdaptaFlo™, 3 AdaptaSsage™)	23 Jets (17 Euro, 4 AdaptaFlo™, 2 AdaptaSsage™)
Controls	LCD Control Panel	LCD Control Panel	LCD Control Panel	LCD Control Panel
Circulation Pump	None	None	None	None
Heater	Hi-Flow Heater (2,000 Watts (2kW))	Hi-Flow Heater (2,000 Watts (2kW))	Hi-Flow Heater (2,000 Watts (2kW))	Hi-Flow Heater (2,000 Watts (2kW))
Filter Size	6 m ²	6 m ²	6 m ²	2.7 m ²
Water Care System	Spa Frog®**** Cartridge Ready	Spa Frog®**** Cartridge Ready	Spa Frog®**** Cartridge Ready	Spa Frog®**** Cartridge Ready
Ozone System	Optional	Optional	Optional	Optional
Electrical Requirements****	230V/20 amp	230V/16 amp	230V/16 amp	230V / 16 amp
Music Options	Wireless sound system with Bluetooth® technology	Wireless sound system with Bluetooth® technology	Wireless sound system with Bluetooth® technology	Wireless sound system with Bluetooth® technology
Entertainment Options	Wireless TV	Wireless TV	Wireless TV	Wireless TV
Water Features	1Acquarella™ Waterfall	1Acquarella™ Waterfall	1Acquarella™ Waterfall	1Acquarella™ Waterfall

* Filled weight includes the weight of the occupants assuming an average weight of 80 kg.

** Brake Horsepower (BHP) is the horsepower a pump motor achieves for a brief period upon start-up

*** This system is approved for use in the following countries: Austria, Canada, Denmark, France, Germany, Ireland, Italy, Norway, Portugal, Sweden, UK, USA.

**** Other configurations available

CELIO™	AVENTINE™
3 adults	2 adults
213 x 165 x 76 cm	162 x 162 x 74 cm
825 litres	575 litres
290 kg	200 kg
1,355 kg	935 kg
EcoTech™ Cabinet	EcoTech™ Cabinet
EcoTech™ or Polymer	EcoTech™ or Polymer
Chocolate, Slate, Taupe	Chocolate, Slate, Taupe
Standard	Standard
N/A	N/A
Visquene Sheet	Visquene Sheet
Mystique™ 6 Points-of-Interior Lights	Blue LED Underwater Light (Optional Mystique™ System)
Branding Decal on cabinet	Branding Decal on cabinet
1 ReliaFlo™ Pump 1 Dual-Speed 2.0 HP (4.0 HP BHP**)	1 ReliaFlo™ Pump 1 Dual-Speed 2.0 HP (4.0 HP BHP**)
18 Jets (14 Euro, 3 AdaptaFlo™, 1 AdaptaSsage™)	14 Jets (8 Euro, 6 AdaptaFlo™)
LCD Control Panel	LCD Control Panel
None	None
Hi-Flow Heater (2,000 Watts (2kW)) 2.7 m²	Hi-Flow Heater (2,000 Watts (2kW)) 3.2 m²
Spa Frog®**** Cartridge Ready	Spa Frog®**** Cartridge Ready
Optional	Optional
230V / 16 amp	230V / 16 amp
N/A	N/A
N/A	N/A
N/A	N/A



Design Palette



The Utopia™ Series

SHELL



Arctic White



White Pearl



Tuscan Sun



Midnight
Canyon



Platinum

CABINET



Sand



Slate



Brownstone

COVER



Taupe



Slate



Chocolate

Colours that Blend with Your Life and Your Surroundings

Choose the colour of your new spa's hand-crafted, three layered DuraBond shell, EcoTech™ or Avante™ cabinet, and cover to coordinate your spa with your house, patio, or whatever area you wish. We will build your spa to the combination you choose.

1 Choose your shell colour

Paradise™ and Vacanza™ Series spas are available in up to five contemporary colours, featuring either a smooth or textured finish. Selection varies by model.

2 Choose your cabinet colour

Paradise and Vacanza Series spas have a low-maintenance, durable EcoTech spa cabinet that combines a contemporary look with reinforced polymers. EcoTech is backed by up to a three-year warranty.

3 Choose your cover colour

Caldera® spa covers, with their integrated cover lifter bar, deliver safety and energy efficiency. Colour-coordinated with the spa cabinets, our covers feature dense foam insulation wrapped in durable marine-grade vinyl, and include ASTM-compliant child-safety locks.

Paradise and Vacanza Series

SHELL



Arctic White*



White Pearl



Desert*



Tuscan Sun



Midnight Canyon

PARADISE CABINET



Parchment with aspen and light copper accent



Ash with medium oak and brushed nickel accent



Java with dark oak and dark copper accent

VACANZA CABINET



Parchment



Ash



Java

COVER



Taupe



Slate



Chocolate

* Aventine™ only available in Arctic White and Desert.

Additional charges may apply to particular combinations. See dealer for details.

Energy-efficient Innovations Save You Money Every Day





Better for the Environment

Why put so much effort and engineering into making a hot tub so highly energy-efficient? Because it is the right thing to do. It is better for the planet and it is better for your budget.

When it comes to a hot tub, "energy efficiency" translates directly to lower operating costs. In fact, saving money on a model that is not energy efficient could wind up costing you much more over the life of the spa.

That is why we have committed our design and engineering resources to making Caldera® Spas one of the most energy-efficient hot tubs available. Just like the wellness benefits you get from our hot tubs, the savings you get from choosing Caldera will add up every day.

EnergyPro technology

The innovative EnergyPro™ system in our Utopia™ and Paradise™ Series models keeps water hot and always ready for use while meeting the most stringent energy standards established by the California Energy Commission for portable spas. The EnergyPro circulation pump operates continually at very low wattage to filter water. Heater use is reduced, because 80 percent of the energy used to operate the pump is transferred back to the water as heat.

Custom high-density covers

We custom-build our covers to the exact measurements of our spas to ensure a tight seal between the bar top and cover for optimum energy efficiency. The full-foam cover is wrapped in durable, marine-grade vinyl and includes child safety locks. All our covers are UL listed in compliance with ASTM standards.



FiberCor® An innovation in hot tub energy efficiency

Caldera spas are insulated with proprietary FiberCor® insulation that has four times the density of the urethane foam used in most hot tubs. This industry breakthrough insulation is completely recyclable, 100% non-petroleum based and is free of harmful emissions. As a result, FiberCor provides superior insulation, improves hot tub performance, lowers energy costs, and is better for the environment.

The Essentials that Every Spa Needs

A cover lifter is an essential spa accessory that protects your spa, the cover, and your investment. Designed to allow one person to effortlessly fold the cover back and out of the way, a lifter makes it easy for you to be in your spa in seconds, enjoying all the benefits of a daily 20-minute soak.

Without a lifter, your cover could be damaged as you take it on and off. That damage can affect the cover's energy efficiency and wind up costing you money in energy bills.

And anecdotal evidence suggests you will tend to use your hot tub much less if getting the cover off and on is difficult and time-consuming.

Designed to integrate seamlessly with Caldera® spas, we offer four ProLift™ Cover Lifter options that protect your cover and are easy to use. Talk to your dealer to see which is right for your model of spa and your needs.



ProLift

The ProLift (*not available on Utopia™ Series spas*) attaches to both cover and cabinet and has a built in safety lock. Requires 35.5 cm minimum clearance.



ProLift II

The ProLift II uses a single pneumatic gas shock for smooth operation. Requires 61 cm minimum clearance.



ProLift III

Our best lifter, the ProLift III has two pneumatic gas shocks to provide smooth, quiet operation. Requires 61 cm minimum clearance.



ProLift IV

For decks, gazebos, or other areas where clearance is limited, the ProLift IV enables you to position the cover vertically, just behind the spa. Requires 18 cm minimum clearance.



Umbrella

Protect yourself from direct sunlight or rain with our large 3 metres diameter umbrella. Umbrella available in Crème or Navy.

Handrail

Our handrail is ideal for children, seniors or anyone who wants to feel more secure getting in or out of their spa. For added safety, the handrail is illuminated with an LED light.

Towel tree

Hang towels or robes while you take a rejuvenating soak. Made with weather-resistant, powder-coated aluminum.

Steps



Avante

These two-tiered steps match the Avante™ all-weather cabinet on our Utopia™ models. Available in Slate, Sand and Brownstone.



EcoTech

Our durable EcoTech™ steps are made from the same weather-resistant material used to construct our exterior cabinets. Available in Ash, Java, and Parchment.



Polymer

This economical 81 cm step is durable, lightweight and made of recycled materials. Available in Ash, Java, and Parchment.

Enhance Your Sense of Calm and Well-being with just the Right Light

Part of the wellness equation involves creating the right frame of mind, whether you are trying to achieve a state of deep relaxation or a lively setting. Colour and lighting are great for creating the ideal environment, especially at night. Adjust the intensity and color rotation to create the ideal evening mood.





SpaGlo Multi-Zone LED Lighting with Pin-Point Lighting

Utopia Series

The SpaGlo™ system in our Utopia™ Series models includes six colours that accent individual zones throughout the spa, such as the bar top, footwell, waterfall, points of light and exterior corners. All the zone lighting is adjustable. We have enhanced the system with pin-point lighting that highlights selected areas of the spa,

including the Euphoria™ jets in the footwell of all models.

In addition to their interior lighting, the Utopia Series models feature corner and perimeter lighting that intensifies the beauty of the area immediately surrounding your spa.

LED Points of Light System

Paradise™ and Vacanza™ Series

The Caldera Points of Light System casts a reflective glow throughout the footwell, interior and water edge of your spa. Set it to reveal the colour of your choice or to reveal a slowly rotating display of all six colours.



Did you know yellow is the colour of optimism? For insights about how colour may influence mood, check out our blog.

An array of mood-enhancing colours let you add ambiance at night



Indigo



Aqua



Emerald



Gold



Magenta



Ruby

Nothing Enhances Your Relaxation
Like High-quality
Sound



Add Music to any Caldera Spa

Music has the ability to enhance or create nearly any mood. For the ideal setting in or around a hot tub, it is important to have components designed to deliver high fidelity sound in a wet, outdoor environment. We offer a range of integrated music options so that you can find the entertainment system that works best for you.

If you love to relax to music, be sure to order your Caldera® Spas hot tub with integrated speakers that are factory-installed and thoughtfully placed within the spa shell for superior sound quality. Upgrade your system with an internally mounted subwoofer to enhance the low-range bass and volume. Every Caldera Spas Wireless Sound System lets you adjust volume, bass, treble and balance from controls on the spa.

Wireless sound system with Bluetooth®

 **Bluetooth®** Our Bluetooth music options heighten your spa enjoyment and help you unwind as you relax or enjoy a massage for your tired muscles. Stream music live or play from your own music library.



High-Definition Hot Tubbing

Entertainment makes a big splash with an optional 55 cm high-definition display. HDMI and USB connectors accommodate a variety of streaming and cable devices. This monitor pairs with the wireless entertainment system.



To relax, try the 4-7-8 Relaxing Breath Exercise. Press your tongue to the roof of your mouth with the tip of your tongue near the base of your front teeth. Breathe in through your nose slowly to a count of 4. Hold your breath for a count of 7. Exhale through your mouth for a slow count of 8. As you exhale with your tongue pressed against the roof of your mouth, make a soft "wooshing" sound. Keep the tip of your tongue in the same position throughout. Repeat the cycle four times. This twice-a-day exercise is a "natural tranquilliser" for the nervous system.

Source: Dr. Andrew Weil, M.D.

Series Speakers



Utopia Series

Music-option Utopia™ models include low-profile integrated speakers that surround the contoured pillow headrests for high quality sound.

Paradise Series

Music-option Paradise™ models include sleek speakers thoughtfully placed on the spa shell.

Vacanza Series

Most Vacanza™ models can be ordered with music-option to include integrated speakers.

Get More Use from Your Hot Tub During Hot Summer Months



While many hot tub users prefer to keep their spa water hot year round, some people want to cool down in their spa during summer. Now Caldera® Spas offers a way to cool down and get more use from your hot tub during those months. With the CoolZone® Hot Tub Cooling System, your Caldera Spas hot tub can both cool and heat spa water, something not possible with most hot tubs. It works much like an air conditioner, cooling spa water to as low as 16 °C. When you are ready to heat the water again, the system works in conjunction with your heater to efficiently raise water temperature in just a few hours.

Energy-efficient

The CoolZone system is highly efficient and can improve the energy use of your hot tub during normal operation because it can reduce the amount of time the heater needs to run. Over time, it can reduce your operating costs and save you money*.

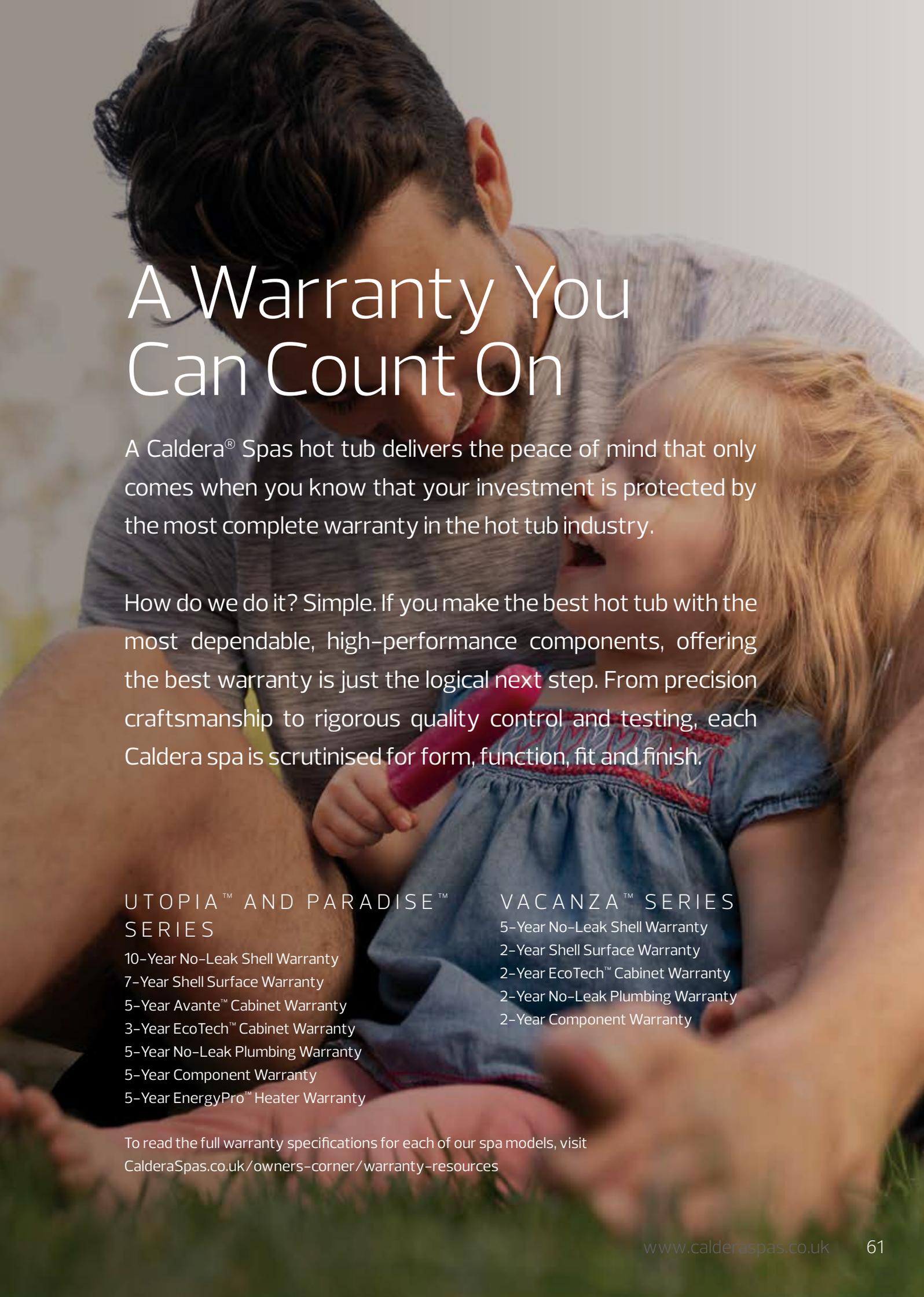
Therapeutic benefits

A cold soak can help muscle recovery by reducing swelling caused during a strenuous workout. When you leave the water, muscles warm up, bringing oxygenated blood back in to help muscles recover. Later, the CoolZone system can raise the spa water temperature to provide the benefits of hot water immersion, bringing more oxygenated blood to tissues, and increasing flexibility.



Family benefits

A hot tub can enhance communication within a family with more time together, free of distractions. By creating a cool getaway during a hot summer day, your Caldera spa can become a great place for a family to gather, cool off, and relax**.

A man with dark hair and a beard is sitting on the grass, looking down at a young girl with blonde hair. The girl is holding a pink object and looking up at the man. They are both smiling and appear to be in a relaxed, outdoor setting.

A Warranty You Can Count On

A Caldera® Spas hot tub delivers the peace of mind that only comes when you know that your investment is protected by the most complete warranty in the hot tub industry.

How do we do it? Simple. If you make the best hot tub with the most dependable, high-performance components, offering the best warranty is just the logical next step. From precision craftsmanship to rigorous quality control and testing, each Caldera spa is scrutinised for form, function, fit and finish.

UTOPIA™ AND PARADISE™ SERIES

- 10-Year No-Leak Shell Warranty
- 7-Year Shell Surface Warranty
- 5-Year Avante™ Cabinet Warranty
- 3-Year EcoTech™ Cabinet Warranty
- 5-Year No-Leak Plumbing Warranty
- 5-Year Component Warranty
- 5-Year EnergyPro™ Heater Warranty

VACANZA™ SERIES

- 5-Year No-Leak Shell Warranty
- 2-Year Shell Surface Warranty
- 2-Year EcoTech™ Cabinet Warranty
- 2-Year No-Leak Plumbing Warranty
- 2-Year Component Warranty

To read the full warranty specifications for each of our spa models, visit CalderaSpas.co.uk/owners-corner/warranty-resources



Peace of Mind is an Important Part of the Wellness Equation

A legacy of trust

Caldera® Spas was founded in 1976 and is one of the most heralded and trusted spa brands in the world. Caldera is manufactured by Watkins Wellness®—the global industry leader having built more than one million hot tubs.

Quality assurance

From precision craftsmanship to rigorous quality control and testing, each Caldera spa is scrutinised for form, function, fit, and finish before it is ready for you. We are committed to the highest level of engineering and construction and back each spa with our exceptional ComfortGuard™ warranty—one of the best in the industry.

Recognition

Caldera spas are recognised throughout the industry for performance, quality, and customer satisfaction. Recent awards and recognition include receiving thirteen consecutive certifications for excellence in customer satisfaction from the consumer group SpaSearch.





At your service

Backed by the full expertise and resources of Caldera Spas, our professional retailers are committed to ensuring your long-term customer satisfaction. From purchase to installation to service and more, count on your professional retailer to make Caldera ownership easy and enjoyable.

A global leader

Watkins Wellness® is owned by Masco Corporation. A Fortune 500 company, Masco is a global leader whose family of trusted home products includes:



www.calderaspas.co.uk



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CalderaSpas®
Come to Life

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