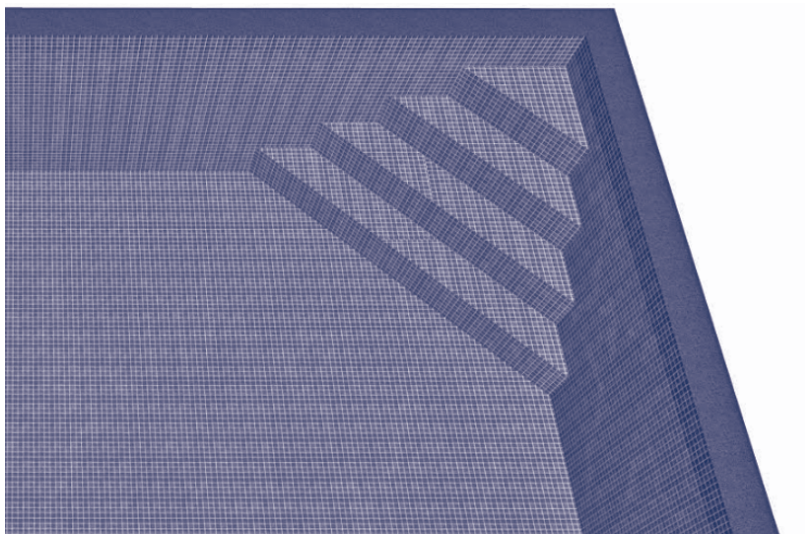


EPS Easy Build In-Pool Corner Step


Installation Instructions


2000x2000 4 tread (for 1500mm deep pools) /

1575x1575 3 tread (for 1200mm deep pools)



Note regarding the 3-tread step: The 3 tread step, for a 1200mm deep pool, is the same as the 4 tread step, but with the bottom layer removed. The same installation sequence should be followed, considering that only three layers of treads are to be put in place. The tread layers indicated as starting in Diagram 3, becomes the base layer.

 **NOTICE** This step is **ONLY** designed to be installed within liner pools. The pool shell must be rendered in advance and all floor and wall surfaces **MUST** be smooth, clean, level and true.

 **NOTICE** By its very nature expanded polystyrene (EPS) is fragile along fine and/or exposed edges – **PLEASE HANDLE WITH CARE** – however, small areas of damage which will be hidden within the structure of the step unit, or are covered by the steel plates are not a concern.

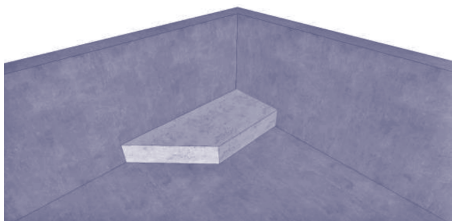
 **NOTICE** Before commencing installation, it is recommended that the exposed outer edges of the steel sheets have lengths of the woven tape neatly adhered around them to offer protection to any subsequently installed lining.

 **WARNING** Whilst the steel sheets have had all rough/sharp edges removed, they are fine, heavy sheets and should be handled with care – use appropriate PPE.

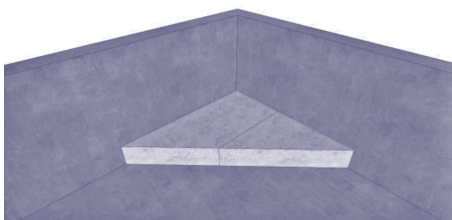
Before commencing full installation, it is advisable to have a 'dry run' by positioning the EPS pieces and steel sheets before securing pieces in place with adhesive.

 **NOTICE** If any adhesive or filler is to be used as an alternative to that supplied, this **MUST** be a solvent free product.

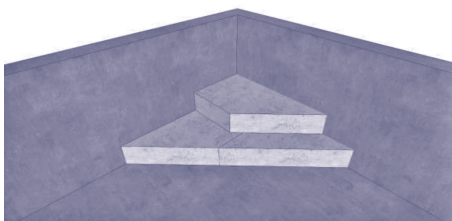
1. Place the EPS module as shown, glue with the supplied adhesive to the floor and walls.



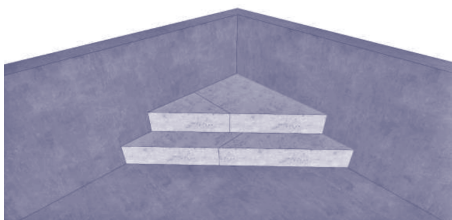
2. Place the EPS module as shown, glue with the supplied adhesive to the floor and walls.



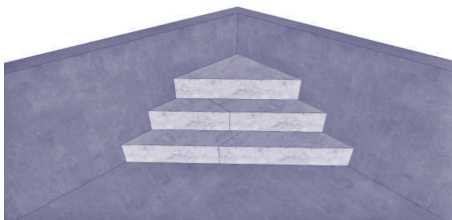
3. Place the EPS module as shown, glue with the supplied glue to step 1 and wall.



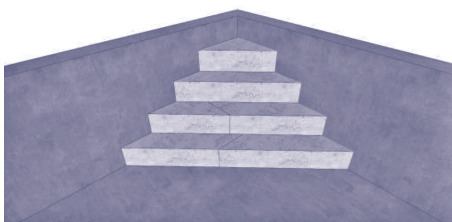
4. Place the EPS module as shown, glue with the supplied glue to step 1 and wall.



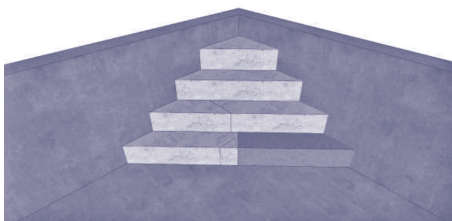
5. Place the EPS module as shown, glue with the supplied adhesive to step 2 and wall.



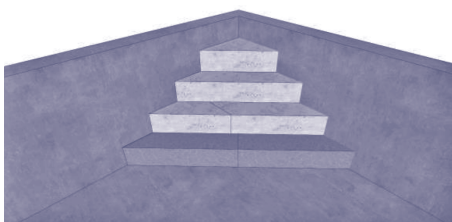
6. Place the EPS module as shown, glue with the supplied adhesive to step 3 and wall. Make sure all modules align, adjust if necessary. Any damage to the foam can be repaired with the supplied adhesive.



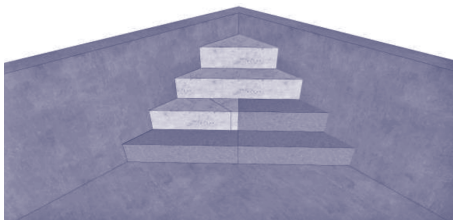
7. Mount the step plate with the supplied adhesive to the base step as shown below, paying attention to laying the plate in the right direction so that the plate's profile matches the EPS.



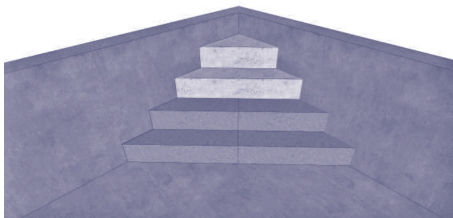
8. Mount the step plate as before, making sure the joints align, seal the joint with the woven tape.



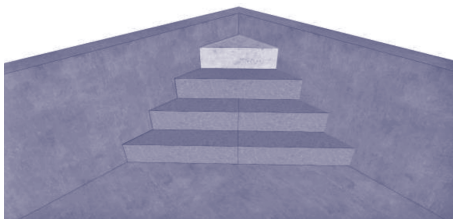
9. Mount the step plate as before.



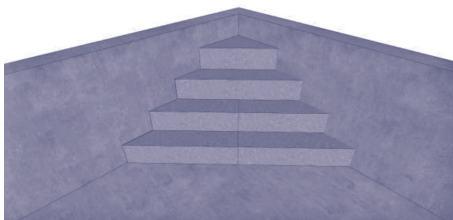
10. Mount the step plate as before, making sure the joints align, seal the joint with the woven tape.



11. Mount the step plate as before.

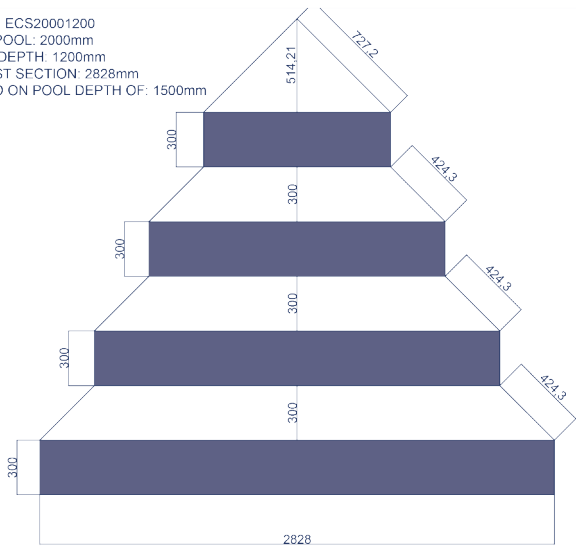


12. Mount the step plate as before.

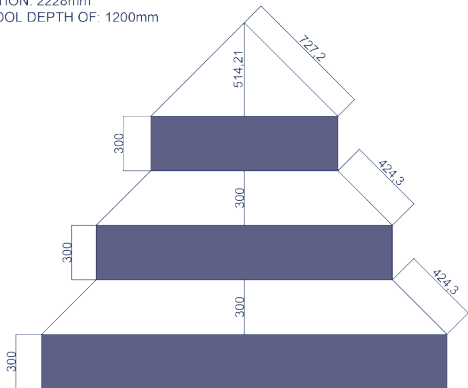


Dimensional drawings:

CODE: ECS20001200
INTO POOL: 2000mm
STEP DEPTH: 1200mm
WIDEST SECTION: 2828mm
BASED ON POOL DEPTH OF: 1500mm



CODE: ECS1575900
INTO POOL: 1575mm
STEP DEPTH: 900mm
WIDEST SECTION: 2228mm
BASED ON POOL DEPTH OF: 1200mm



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Certikin International Ltd
Witan Park
Station Lane Industrial Estate
Witney
Oxfordshire
OX28 4FJ

 01993 777200  info@certikin.co.uk

www.certikin.co.uk

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