

SWIM AT HOME™

# ENDLESS POOLS®

A Complete Line of Pools to Suit Your Lifestyle.





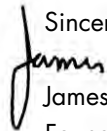
The inspiration for the Endless Pool arose more than 80 years ago in Arizona. As a boy, my father swam in place against the flow of the irrigation canals that brought Colorado River water to Phoenix. He and I talked for years about building a machine to swim at home – a machine that would simulate open-water swimming in a small space.

I built the first Endless Pool on the pool deck at Columbia University in 1985. Though only a rough prototype, that pool still amazed the swimmers as they realized that you *really* could swim in place. The benefits of immediate feedback for them and their coaches were clear even then.

The therapeutic uses of the pool were also obvious to us quite early on. My first customer explained to me the benefits of aquatic exercises for people with multiple sclerosis. Later, his neighbor purchased our fourth pool for her rheumatoid arthritis.

More than 20,000 Endless Pools later, those benefits continue and even more have emerged. Along the way, we have evolved our design, catering to our clients' varied needs and budgets. The pools presented in the following pages can be adapted to any aesthetic preference and can help you meet almost any fitness, wellness, or lifestyle goals. All feature the ease of installation on which we've come to pride ourselves.

For my father, swimming in place meant freedom and simplicity. Any one of our Endless Pools can deliver just that – and more – to your home: a compact, personal pool that's heated to the temperature you select, flexible enough to fit almost anywhere, and durable enough to provide you with many years of health, fitness, and recreation.

Sincerely,  
  
James Murdock  
Founder  
Endless Pools

**AFTER 10 YEARS**



**OF POOL OWNERS  
SWIM ONCE A WEEK**



**Outdoor Retreat**



**Indoor Sanctuary**



# When Exercise is a Pleasure, Fitness is Easy

*The Endless Pool combines the joy of swimming and aquatic activity with at-home convenience, indoors or out.*

*Our Modular Pools can adapt to almost any aesthetic, from farmhouse to penthouse. You'll be proud to show off your Endless Pool ... and the results you get from using it!*

**MODULAR POOLS 5**

**FASTLANE 17**

**TREADMILLS 19**

**HOUSE TOUR 21**

**ENDLESS POOL USES 27**

**ABOUT US 29**

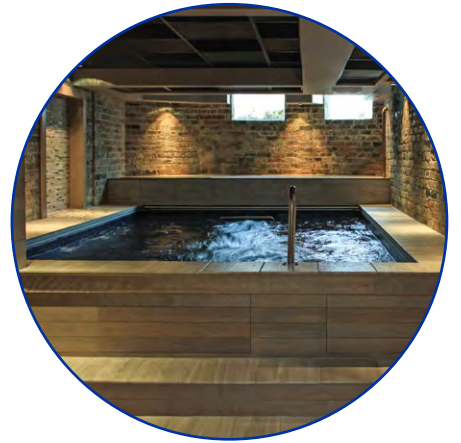




*Innovative Design  
to Install Virtually Anywhere*



**Great for tight outdoor spaces**



**Fits in cramped basements**



**Covers control heating costs**

## **M O D U L A R   P O O L S**

- Compact, modular construction lets you install indoors or out, even in existing spaces. All components fit easily through doors and down stairs.
- Economical to use year-round, thanks to its energy efficient pump and compact structure.
- Beautiful because you determine the aesthetic. Choose from multiple models, with a range of sizes, depths, and numerous finishing options to suit your taste and budget.







## ORIGINAL ENDLESS POOL®

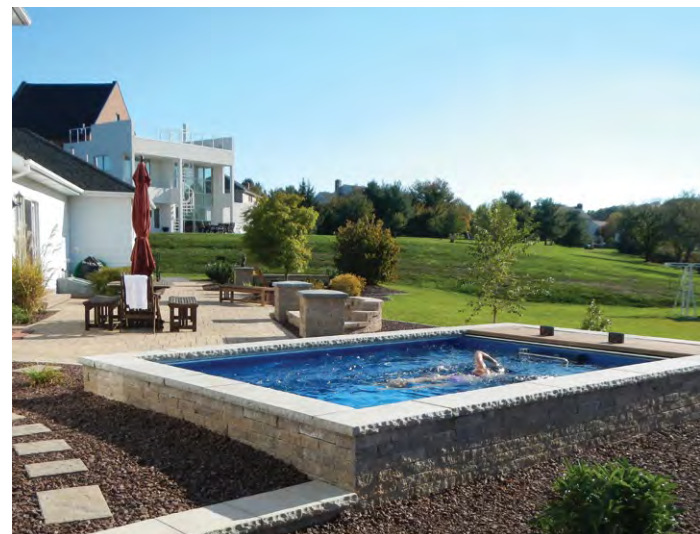
*The dream of swimming at home starts here.*

Our signature pool is so compact that it's simple to maintain and affordable to heat year-round. Yet its state-of-the-art current makes it feel as long as a river; you can swim 'endlessly,' without ever making a flip turn. It's the biggest pool you'll ever need.

Install it indoors or out, in your backyard or basement, in a greenhouse or garage, in a courtyard or a corner.

With sizing customizable in 1' increments, the Endless Pool adapts to your space requirements.

With your choice of swim currents (turn the page for details) you can have exactly the swim experience you want. It's fully adjustable to meet your goals and those of everyone in your household.



**Bring the dream home**



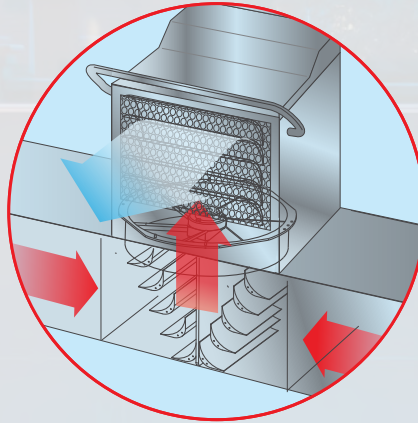
## Original Endless Pool®

### Specifications:

- 7' x 12' to 10' x 16' swimming area
- 39" standard water depth, 45" & 51" optional
- Modular steel construction
- 5-hp, swim current generator with wireless remote control
- 21" x 16" water outlet grill
- Interior return channels and propulsion system
- Reinforced acrylic water flow and conditioning system
- Poolside digital controls
- High-efficiency circulating pump
- Skimmer filter (removable-cartridge type)
- 4-kW electric heater
- 220-volt, 30-amp GFCI power requirement
- Interior pool surface: 2 colors, 10 patterns available

### Options:

- Manual and automatic retractable security covers
- Synthetic or aluminum coping
- PermaWood™ skirting
- Underwater lights
- Hydrotherapy jets
- Full-depth stairs, corner steps
- Swim mirrors
- Underwater treadmill





## PERFORMANCE ENDLESS POOL®

*Step up to a smoother, more versatile current.*

Our Performance current is both smoother and, at its top speed, faster than our Original Endless Pool current. The custom-designed two-propeller system delivers a superior swim current:

**It's larger.** The system moves more water, requiring a 24"x18" outlet grill – that's almost 30% larger than in our Original model! The broader, deeper current gives beginners more room to drift.

**It's faster** (or not). Power it up to its demanding top speed of 1:05/100 yards, or at the push of a button, slow the current down to a gentle pace.

**It's smoother.** Many swimmers even call it "soft." We can get technical about the propellers' counter-rotation and how interior turning vanes calm turbulence, but it all comes down to this – the current just feels better!

A significant step up from our Original current, the Performance Endless Pool offers greater versatility for all.

Whether you're a strong swimmer or a novice, this pool adapts to where you are now ... and delivers an ideal environment in which to grow your skills and your fitness level.



**A larger current for greater resistance**



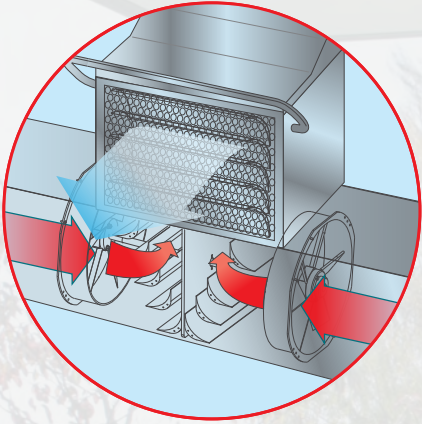
## Performance Endless Pool®

The Performance Endless Pool includes all of the standard features of an Original Endless Pool.

Our Performance Endless Pool also boasts:

- 5-hp, two-propeller swim current generator with wireless remote control
- 24" x 18" water outlet grill - almost 30% larger

All of the same options are available as for the Original Endless Pool (see page 6).





## HIGH PERFORMANCE ENDLESS POOL®

*The competition-level pool for the competitive athlete.*

Launched at the IRONMAN™ World Championship in Kona, our High Performance current maxes out at a competitive :55/100-yard pace.

Utilizing the same dual-propeller system as our Performance model, the High Performance Endless Pool is augmented by a 7.5-hp motor and upgraded pump, both standard. The result is a swim current that's quieter and more powerful. Think of it as the strong silent type.

Like the ocean currents at Kona, the High Performance current is smooth, clear, robust, and warm. Unlike Kona, you can control the current's pace with the push of a button.

Every Endless Pool installs indoors or out, can be customized to suit any aesthetic, and has a fully adjustable current for beginning swimmers or light aerobic resistance. But the High Performance model adjusts higher, for a most vigorous challenge!

*Take the Challenge. Call Today.*  
**800-732-8660**



**Perfect your stroke**

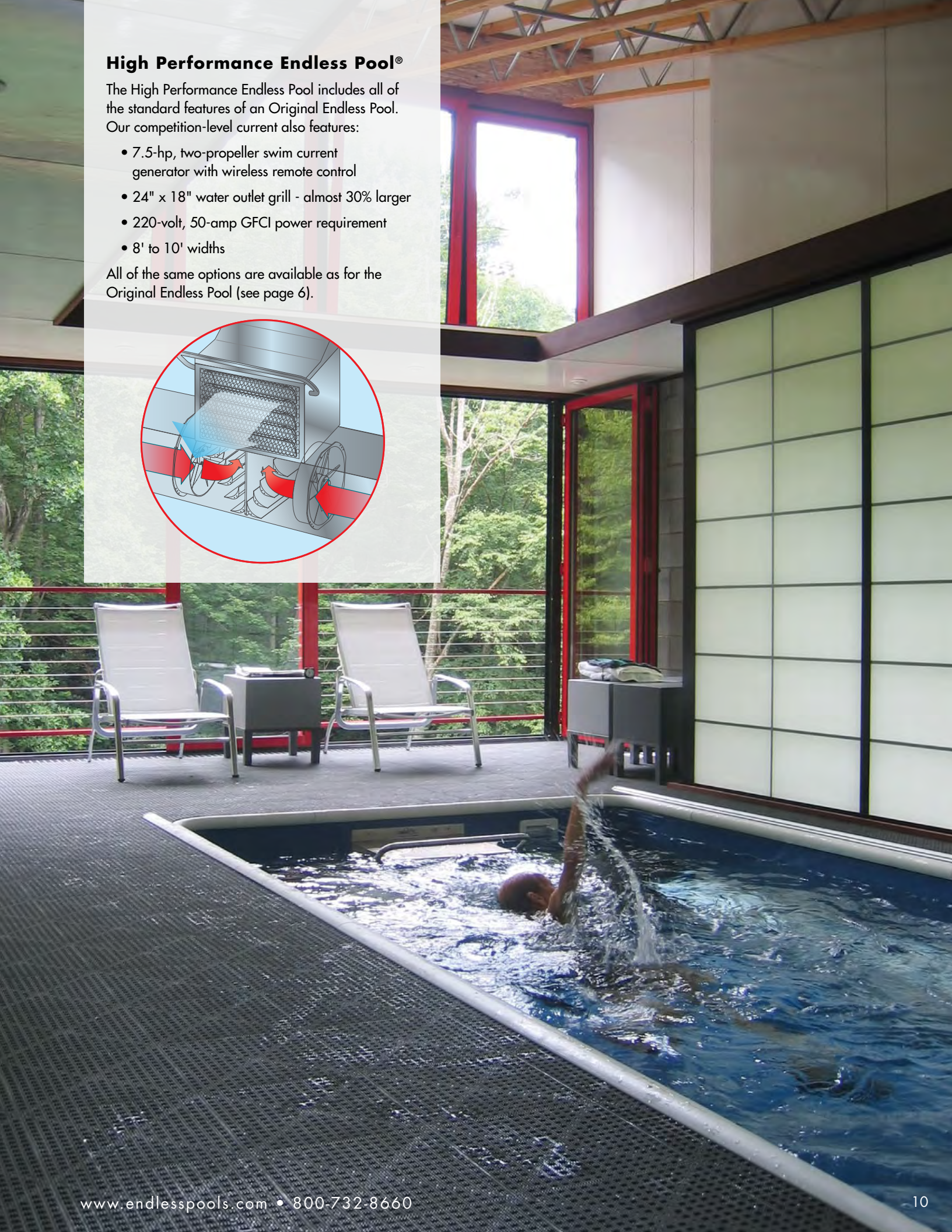
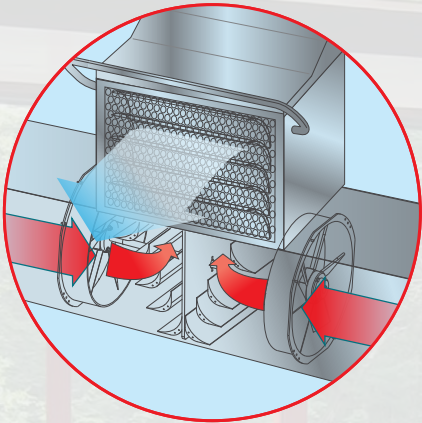


## High Performance Endless Pool®

The High Performance Endless Pool includes all of the standard features of an Original Endless Pool. Our competition-level current also features:

- 7.5-hp, two-propeller swim current generator with wireless remote control
- 24" x 18" water outlet grill - almost 30% larger
- 220-volt, 50-amp GFCI power requirement
- 8' to 10' widths

All of the same options are available as for the Original Endless Pool (see page 6).





## ELITE ENDLESS POOL®

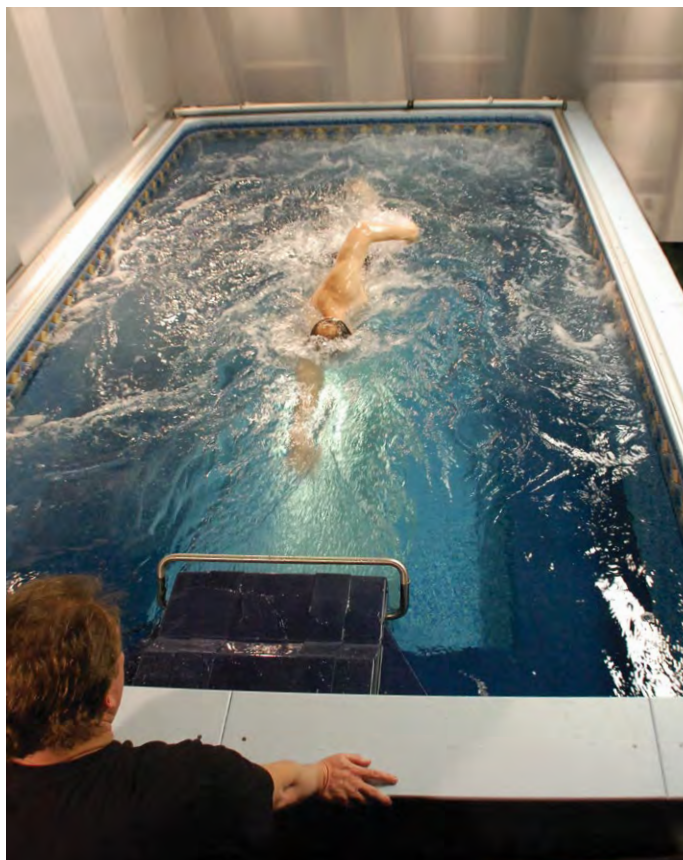
*When only the best will do.*

What makes the Elite Endless Pool so revolutionary? It starts with the construction. A 7.5-hp motor drives two custom-designed propellers, moving more than double the water volume of our powerful Original current system. The propellers' greater distance from the outlet grill (itself a spacious 24" x 18") gives the current more time to straighten, so you enjoy an ultra-smooth swim, at speeds up to :51/100-yards.

This is the stroke-training pool that's installed on the decks of University of Michigan, USC, Harvard, Auburn, Penn State, and SwimMAC Carolina. Now it's available for residential installation.

Turbulence-free power, high-volume precision ... that's what makes the Elite Endless Pool the choice for top-tier coaches, for great swimmers, and for swimmers who aspire to greatness.

*Better Your Personal Best. Call today.*  
**800-732-8660**



**The perfect coaching pool**



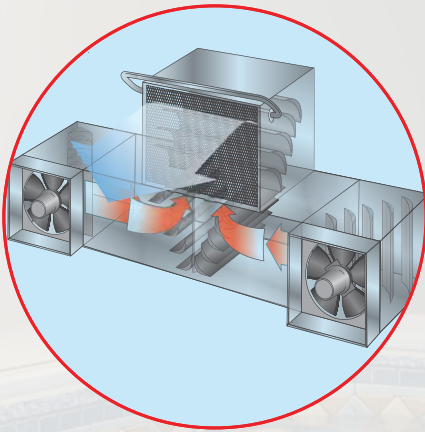
## Elite Endless Pool®

The Elite Endless Pool includes all of the standard features of an Original Endless Pool.

Our best current is made possible with these upgrades:

- 7.5-hp, two-motor, side-mounted, two-propeller swim current generator with wireless remote control
- 24" x 18" water outlet grill
- Three 59" x 18" stainless steel VGB compliant suction grills
- 220-volt, 50-amp GFCI power requirement
- 8' to 10' widths

All of the same options are available as for the Original Endless Pool (see page 6).





## DUAL-PROPULSION ENDLESS POOL®

For couples who want to stay fit together, and for families who want more active playtime, the Dual-Propulsion Endless Pool lets you have it all.

With two swim currents, you and a partner can swim or exercise at the same time, each at your own independently controlled speed. Competitive pairs can challenge each other with every swim!

*Swim Together, Stay Together. Call today.*  
**800-732-8660**

### As Seen on TV

NBC's hit weight-loss show, *The Biggest Loser*, used a Dual-Propulsion Endless Pool for their contestants. Complete with two hydraulically powered underwater treadmills, the adjustable-speed current delivered a progressively challenging, low-impact workout.

With two stations for side-by-side exercise, the Dual-Propulsion pool delivers the fun and camaraderie of getting fit with a friend!



**A swimming machine made for two**



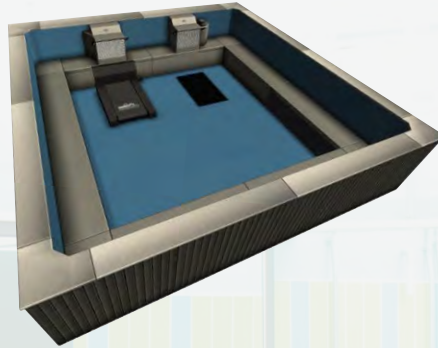
## Dual-Propulsion Endless Pool®

### Specifications:

- 13' x 14' to 16' x 16' swimming area
- 39" standard water depth, 45" & 51" optional
- Modular steel construction
- Two 5-hp swim current generators with wireless remote controls
- 21" x 16" water outlet grills
- Reinforced acrylic water flow and conditioning system
- Poolside digital controls
- High-efficiency circulating pump
- Skimmer filter (removable-cartridge type)
- 4-kW electric heater
- Two 220-volt, 30-amp GFCI power supplies required

### Options:

- Manual and automatic retractable security covers
- Synthetic or aluminum coping
- PermaWood™ skirting
- Underwater lights
- Hydrotherapy jets
- Full-depth stairs, corner steps
- Swim mirrors
- Underwater treadmill





## WATERWELL® THERAPY POOL

If you need the buoyancy of water for exercise or therapy, why should you have to endure long drives to the pool, crowds, the smell of heavy chlorine, and cold water?

The WaterWell is designed specifically to bring the benefits of aquatic fitness into your home. It features:

- An interior bench/workout station
- Full temperature control
- A low-chlorine water-quality system
- Sizing adjustable to provide waist- or chest-deep water
- Hydrotherapy jets (optional)
- An underwater treadmill for low-impact walking, jogging, or running (optional)

A versatile therapy pool for a range of ailments, the WaterWell has the reliable construction of an Endless Pool® without the swim current. With the same modular design, the WaterWell fits almost anywhere, indoors or out, even in existing spaces.

To lose weight, relieve chronic pain and muscle spasms, improve flexibility, and build strength without stressing joints, the WaterWell gives you year-round, at-home convenience.

*Treat yourself at home. Call today.*  
**800-732-8660**



**Weightless workouts**



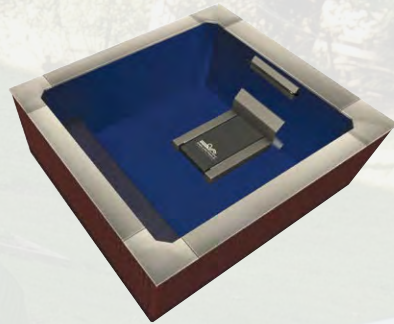
## WaterWell® Therapy Pool

### Specifications:

- Steel-panel, vinyl liner permitting variety of sizes from 6' x 6' to 10' x 16'
- 39" standard water depth, 45" & 51" optional
- Water quality system (220 volt, 30 amp GFCI)
  - skimmer
  - electric heater/controller
  - cartridge type filter
  - copper/silver ionization system
- Interior pool surface: 2 colors, 10 patterns available
- Interior bench seat
- Interior steps

### Options:

- Manual and automatic retractable security covers
- Underwater treadmill
- Synthetic or aluminum coping
- PermaWood™ skirting
- Underwater lights
- Hydrotherapy jets
- Full-depth stairs, corner steps





## ENDLESS POOL FASTLANE®

The Fastlane puts the Endless Pool swim current in any traditional backyard pool.

Without the Fastlane, attempting to swim in a traditional pool is frustrating: five strokes, wall, five strokes, wall.... Flip-turns impede your exercise, endurance training, and even the simple enjoyment of a swimming rhythm.

With the Fastlane, your pool – be it kidney-shaped, freeform, or Grecian – will sport the best swim current available. The current is smooth, generously sized, and fully adjustable with the handy, water resistant remote.

With Deck-Mount and Wall-Mount options, the Fastlane securely anchors to new and existing pools. All connections and hoses remain hidden beneath the pool deck.

For swimming, exercise, relaxation, or just a new twist to your next round of Marco Polo, let the Fastlane bring new-school functionality to your old-school pool.

*Make the ordinary extraordinary. Call today.*  
**800-732-8660**



**Fun for the entire family**

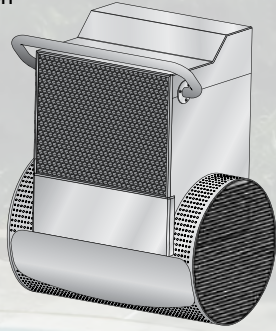


## Fastlane® Specifications:

- 35" water depth required
- 2008 VGB Compliant
- 220-volt, 30-amp GFCI power required
- Available in platinum or sapphire
- 5-HP swim current generator
- Acrylic and 316L stainless steel construction



ANSI/APSP-16  
VGB 2008





## AQUATIC TREADMILLS

Our hydraulic treadmill turns your Endless Pool® into a versatile home gym.

Turn on the swim current to add intensity to your walk, jog, or run; the current's resistance also helps you develop your core conditioning. Both the treadmill and the current have adjustable speeds to let you tailor and progress your workouts.

The hydraulic treadmill features a spacious 20" wide belt. With its 5-hp motor, it reaches a top speed of 4.0 mph. The handy, water resistant remote lets you control the power and the speed. A manual treadmill is also available.

Maximize the potential of your Endless Pool. Ask your Design Representative about including a treadmill.

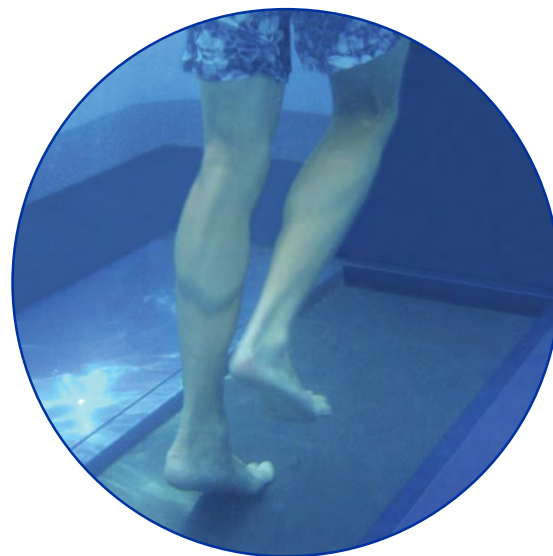
## WHY UNDERWATER?

Research shows that, compared to land-based treadmills, underwater treadmills let you:

- Burn more calories.
- Enjoy an increased range of motion.
- Suffer less muscle soreness and joint impact.
- Start rehabilitation exercises earlier so you can recover sooner.

And those rehab exercises can greatly benefit people who are unable to exercise on land, be it due to injury, surgery, arthritis, or other medical conditions.

*Take a step in the right direction. Call today.*  
**800-732-8660**



**Recover faster**



*Treadmill Case Study*

**Olympic Gold Medalist Alistair Brownlee**

From an Achilles tendon tear in February to Olympic Gold in August – that’s the road British triathlete Alistair Brownlee traveled in 2012. And much of that ground was trod on the Endless Pools® underwater treadmill!

“When I tore my Achilles, I thought ‘I’m going to have to do something special to get myself in shape as quickly as I can,’” said Brownlee, the world’s premier triathlete. His physiotherapist, Emma Deakin, had him train on the Endless Pools’ hydraulic treadmill, which allowed him to run in a non-impact environment.

“As soon as I started using the Endless Pool, my Achilles stopped getting stiff. That was a massive, massive benefit,” recalled Brownlee. “The pool made a huge difference.”

In fact, the Endless Pool’s benefits were so great that Deakin had Brownlee continue his aquatic training right up until the Olympics – even after he was cleared to run on dry land.

When it came time to race – just six months from his injury – Brownlee captured the lead after the first lap and never looked back.

Thanks to a relentless work ethic and the unique benefits offered by the Endless Pool, he was able to capture the glory that otherwise may have escaped him.



Brownlee celebrates his Olympic gold.





## MAKE ANY ROOM YOUR POOL ROOM

It's the most site-friendly pool on the market. With our Modular Pool design, all parts fit through doorways and down stairs. The installation possibilities are as 'endless' as our swim current!

You can install an Endless Pool in a space as small as 9' x 15'. Our WaterWell has a footprint as small as 8' x 9'!

The option for a corner installation gives you even more flexibility. Our low-chlorine water purification keeps the smallest pool rooms smelling fresh, while our secure cover options make controlling humidity a breeze!

Getting started is easy: just choose your location, select your pool, and we'll build it to your specifications.

### SUNROOM

Bathe your pool in natural light for an al fresco feel while still in the safety of your home. During snowfall or by moonlight, the warm water of your Endless Pool feels even more welcoming!

### BASEMENT

This surprising location is also surprisingly cost-effective, especially if you already have a concrete floor. Imagine taking a few steps down to your own private swimming grotto!

### GARAGE

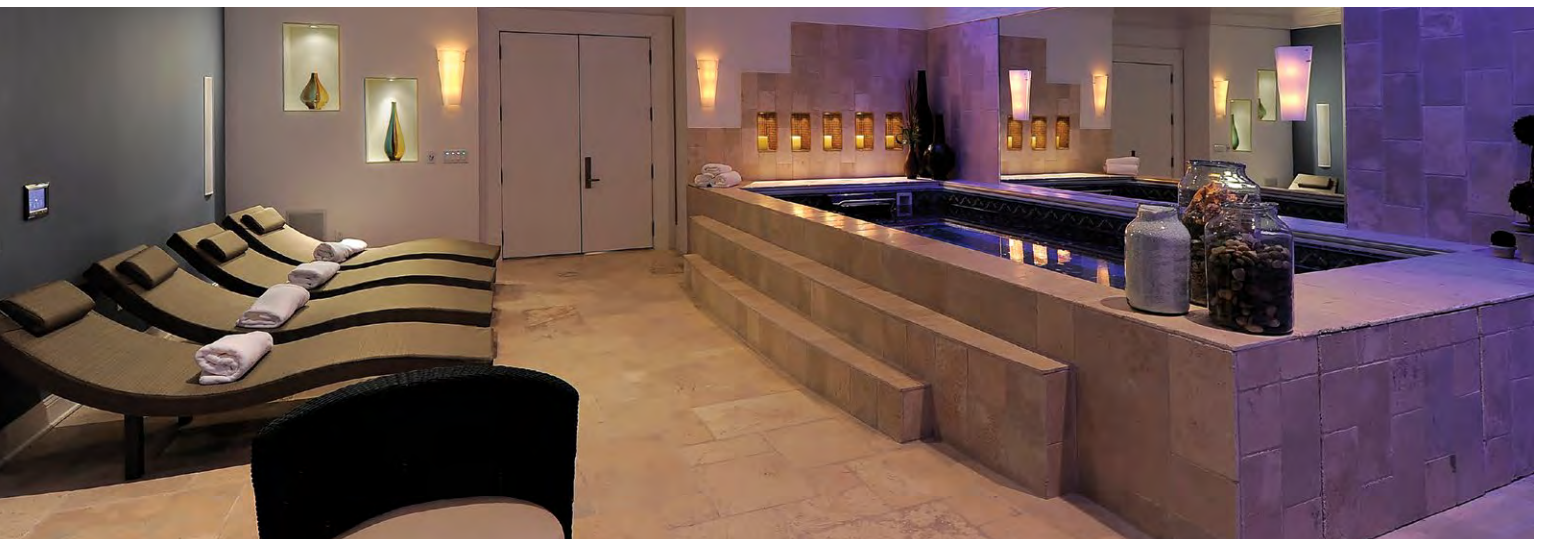
Move the lawnmower and dusty boxes aside, and you have an accessible, convenient location for your Endless Pool. As with basements, the concrete floor makes an ideal pre-prepped site.



Existing garages



Sunroom installations





## Download the Endless Pool App

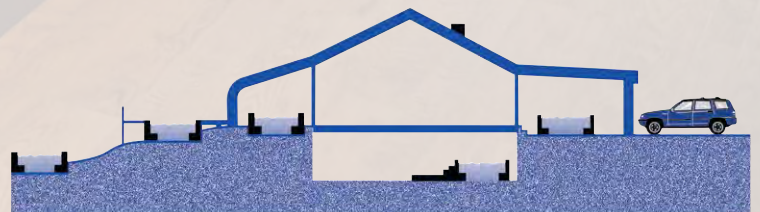
Our NEW Endless Pool App for your mobile device is loaded with design ideas and complete information on all our products, including hundreds of photographs of actual installations.

Visit [www.endlesspools.com/app](http://www.endlesspools.com/app) to find out more.



## ENDLESS POOLS FIT ALMOST ANYWHERE

The compact Endless Pool installs easily in your backyard, patio, sunroom, basement, or garage.





## AN OASIS OUTSIDE YOUR DOOR

A compact Endless Pool can fit in almost any backyard, no matter the size.

Compared to traditional pools, the Endless Pool requires less maintenance, heats more affordably, and preserves more of your property for gardening and other recreation.

### BACKYARD

The backyard pool has long been a vital part of the American Dream of homeownership. An Endless Pool lets you realize that dream with more versatility for swimming and exercise as well as a smaller footprint to maximize the rest of your yard.

With its compact size and the ability to super-insulate the cabinet, you can enjoy outdoor swimming in a warm, energy-efficient pool all year round – even in colder climates!

### DECK/PATIO

The perfect centerpiece for a new or existing patio, the Endless Pool lets you create an at-home sanctuary for exercise and entertaining.

Its small footprint gives you added versatility. Build a deck around your pool to create an in-ground feel without the cost of excavation. Or recess the pool into a deck and add extra-wide coping to create poolside seating.

### PLACEMENT

Adding to the flexibility of our pool, they can be installed above-ground, partially in-ground or fully in-ground.



**Backyard installations**



**New outdoor spaces**



**Above-ground**



**Partially In-Ground**



**Fully In-Ground**



## Designed for Easy Installation

The Original Endless Pool can fit virtually anywhere. The modular panel system can easily be assembled inside or out, and can be installed In-ground, Partially In-ground or Above-ground.

Your first step is to think about the space in your home that could best accommodate your pool. Then give your Design Representative a call at **800-732-8660** and together we can decide which Endless Pool product is right for you.





## SWIM AT HOME™

Besides being enjoyable, swimming delivers one of the best workouts available.

- It uses more muscles than any other exercise.
- It develops strength and stamina with no harsh impact on joints or tendons.
- It provides an excellent cardiovascular workout.

In an Endless Pool®, swimming is even better!

- It's 20-30% more effective as no flip-turns are required.
- You'll swim against a current adjustable for all ability levels; as you get stronger, just push a button to make the current faster.

### See your stroke in real time.

Our mirrors let you monitor and improve your swimming technique. Their real-time feedback is a must for serious swimmers.

- The 2' x 3' Floor Mirror shows you your body roll and hand entry.
- Our angled Swim Mirror lets you monitor hand entry and pull-through, as well as shoulder rolls; it also helps you stay centered in the pool.
- The overhead Backstroke Mirror gives you a full-body view of this challenging stroke.

Made from polished stainless steel for safety and durability, the underwater mirrors are easily visible in the smooth, bubble-free Endless Pools swim current.



**Exercise at your own pace**





### **The No-Fear Pool**

The Endless Pool provides an ideal environment for new and inexperienced swimmers.

It's shallow (water depth ranges from 39" to 51") so most people can stand with their head above water. For kids, the nearby seats and benches keep safety just steps away.

The adjustable current has entry-level speeds near zero. You'll get as gentle a swim as you feel comfortable with (and with experience, as challenging a swim as you can handle!).

Plus, the warm water of an Endless Pool helps new swimmers to relax; it's not easy to feel confident when you're shivering!

For safety, versatility, and comfort, there's no better place to learn to swim than an Endless Pool.



**THE MIRACLE OF AQUATIC EXERCISE**

For people of all ages and abilities, regular aquatic exercise has been proven to:

- Increase flexibility and strengthen muscles
- Relieve the symptoms of many medical conditions
- Improve balance and agility
- Decrease joint swelling and reduce pain
- Permit effective low-impact exercise

There are a few reasons for this. First, water’s buoyancy can reduce your body weight up to 90%, which dramatically reduces tension and eliminates stress on joints and muscles.

Second, water’s natural resistance (enhanced with our optional swim current or jets) makes for a sufficiently challenging workout.

Lastly, water temperature can promote healing. The temperature-controlled Endless Pool can be heated up to 92° F to relax muscles and increase blood flow; that’s especially soothing for muscle spasms, back pain, arthritis, or fibromyalgia. Cooler water often provides relief from multiple sclerosis and other ailments.

*Feel better at home. Call today.*  
**800-732-8660**



**Walking and Running**

For many people, running — even walking — can be dauntingly painful. Our underwater treadmill allows you to exercise pain free.



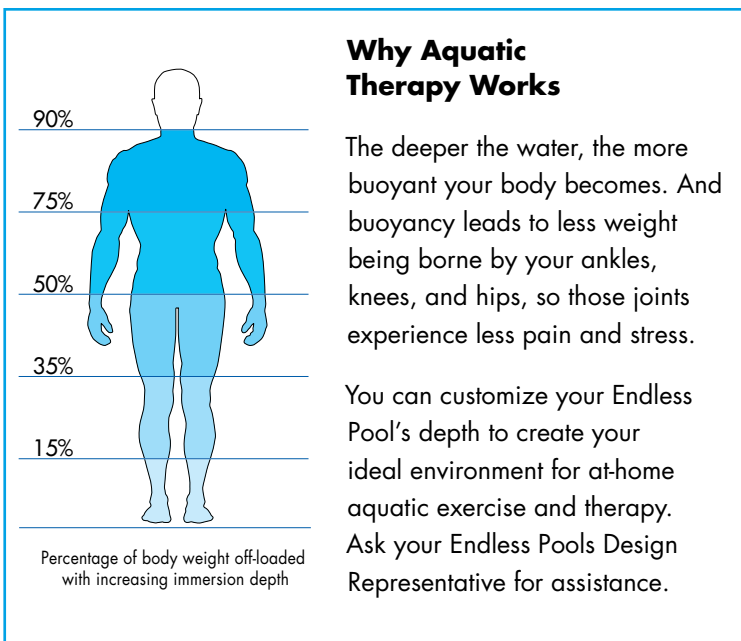
**Warm Water Therapy**

Warm water assists in relaxing muscles and increasing blood flow to injured areas while improving endurance and conditioning.



**Adjustable Resistance**

The natural resistance of water combined with our swim current will provide you with a challenging workout.





**Who recommends aquatic exercise as a safe, low-impact way to gain the benefits of physical activity?**

- AARP
- American Diabetes Association
- Arthritis Foundation
- American Chronic Pain Association
- Multiple Sclerosis Association of America





## QUALITY AMERICAN MANUFACTURING

Endless Pools stands as the world leader in counter-current swimming technology. Since 1988, Endless Pools has installed more than 20,000 swimming machines in over 100 countries.

In 2015, Endless Pools joined the Watkins Manufacturing family. A division of Masco Corporation, a Fortune 500 company, Watkins is the world's largest manufacturer of hot tubs. The union greatly expands Endless Pools' ability to create competitively priced pools featuring our industry-best swim current.

Our manufacturing facilities, corporate offices, and Factory Showroom are all headquartered in suburban Philadelphia, PA, with additional manufacturing facilities in Vista, CA. For more than a quarter century, we've relied on quality American manufacturing to make it possible to Swim at Home™.



### Visit our Factory Showroom

Our research and showroom facility is always available for you to visit and try any of the pools we have on site.





## Team Endless Pools

At Endless Pools, we use what we make. For heart health, weight loss, and triathlon training, many of our employees swim daily, some employees even have their own at-home Endless Pools. That gives us first-hand knowledge of the customer experience.

We believe in what we build, and we support what we ship. Every day, we strive to deliver unmatched workmanship, design consultation, and customer service. We know the freedom and joy that comes from the ability to Swim at Home, and we pride ourselves on sharing that experience with you.



## A global leader

Endless Pools is a division of the Watkins Manufacturing Corporation is a wholly subsidiary of the Masco Corporation. A Fortune 500 company, Masco is a global leader whose family of trusted home products includes:





## ENDLESS POOLS® AT A GLANCE

- **Convenient** year-round access to swimming, exercise, family fun, and aquatic therapy, all from the comfort of home
- **Affordable** compared to a traditional pool.
- **Energy Efficient** using less water, energy, and chemicals
- **Versatile** for installation indoors or out, in new or existing spaces
- **Ideal swim conditions**, featuring push-button temperature control and a current that adjusts to suit anyone, from toddlers to triathletes
- **20,000+ installations** in over 100 countries



## TAKE THE NEXT STEP...

### Call an Endless Pools Design Representative.

We're here to help plan your perfect pool. Our experienced staff of designers, architects, and engineers will guide you every step of the way, from model selection through your first swim! (You can call our Customer Service hotline after that.)

Send us a photo of your proposed pool site, and we can create an AutoCAD drawing for your dream pool – all tailor-made for your lifestyle, budget, and location.

### Try an Endless Pool near you.

Swimming is believing! The best way to experience the Endless Pools swim current is to try a pool in your area. Ask your Design Representative about our nationwide network of demonstration pools or our Philadelphia-area Factory Showroom. Take a swim; we guarantee you'll love it!

Call **800-732-8660** for a no-commitment next-step today!



**Endless Pool Factory Showroom**